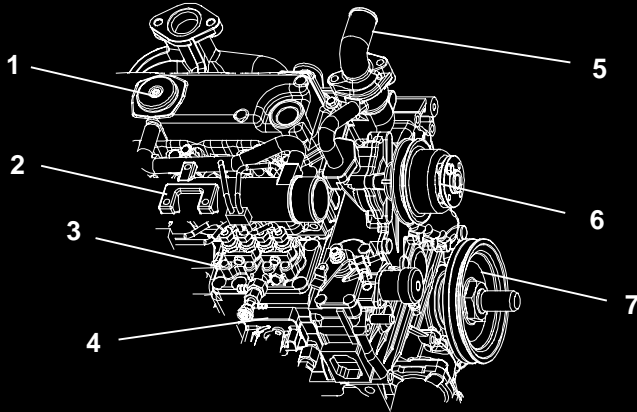


**Carrier** Diesel Engine



SERVICE PARTS LIST  
for  
**V2203-DI (26-00119)**  
Non-Electronic Speed Control  
Tier 2  
Starting With S/N 3Y0015



**TRANSICOLD**

# **SERVICE PARTS LIST**

## **DIESEL ENGINE**

### **V2203-DI (26-00119)**

Non-Electronic Speed Control

Tier 2

Starting With S/N 3Y0015

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## INTRODUCTION

This Parts List identifies service replacement parts for the Carrier Transicold models listed in Table 1–1. This coverage includes all engines starting with serial number 3Y0015. Parts for engines with serial numbers in the range XA0001 through 3Y0014 may be found in Parts List 62–10295. Parts for engines prior to serial number XA0001 may be found in Parts List 62–03459. These diesel engines are manufactured exclusively for Carrier Transicold transport refrigeration by Kubota.

**Table 1-1. Model Chart**

MODEL NO.	ENGINE TYPE	NEW ENGINE PART NO.	PRIMARY USE	REPLACES
V2203-DI-E2B-CTD-7	CT4-134-DI (1700 RPM)	26-00119-00	Genesis TM900 & TM1000, Extra XT, Ultra XL, Ultra XT, Ultra XTC & Smart Air	26-00115-03SV
V2203-DI-E2BG-CTD-6	CT4-134-DI (1800 RPM)	26-00119-03SV	GENSET (Poly-V Belt)	26-00115-01 26-00119-01
V2203-DI-E2B-CTD-4	CT4-134-DI (2200 RPM)	26-00119-02	Ultima XTC	26-00115-03SV

## ENGINE SERIAL NUMBER MATRIX

### Old Serial Number:

654321... 6 digits all in numerals - Pre 1999 IDI Engine  
 DIB12345... DIB Prefix with a 5 digit number - Pre 1999 DI Engine

### Current Serial Number:

\* 3 Y A 4321

Lower 4 digits in numerals

3rd Digit...Alphabetical Letter (Month of Manufacture)

Alphabetical letter	A,B	C,D	E,F	G,H	J,K	L,M	N,P	Q,R	S,T	U,V	W,X	Y,Z
Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec

2nd Digit...Alphabetical Letter or Number (Year of Manufacture)

Alphabetical letter or numerals	X	Y	1	2	3	4	5	6	7	8	9	A
Year	99	00	01	02	03	04	05	06	07	08	09	10

2nd Digit...Alphabetical Letter or Number (Year of Manufacture)

Alphabetical letter or numerals	B	C	D	E	F	G	H	J	K	L	M	N
Year	11	12	13	14	15	16	17	18	19	20	21	22

1st Digit...Number Where Engine is Produced

Production Plant	Sakai			Rinkai			Tsukuba		PTKI	KET
Production Line	05	V3	08	SM	Air-Cooled Gasoline	Water-Cooled Gasoline	03	07		
Line Number	1	2	3	4	5	6	7	8	A	B

\* Beginning on June 1, 2012 the 6-digit serial number will be replaced by the 7-digit serial number. The 1<sup>st</sup> digit will signify the location of engine manufacture to eliminate the possibility of duplicate serial numbers.

## ORDERING INSTRUCTIONS

All orders and inquiries for parts must include:

Unit Serial Number

Part No.

Description of Part

Quantity Required

Address all correspondence for parts to the following address:

CARRIER TRANSICOLD DIVISION  
Replacement Components Group, TR-20  
P.O. Box 4805, Syracuse, NY 13221

or  
Fax to : (315) 432-3778

## GENERAL NOTES

To find replacement parts, consult table of contents, and turn to the appropriate page for the illustrated breakdown of replacement parts. The following letter designations are used to classify parts throughout this list:

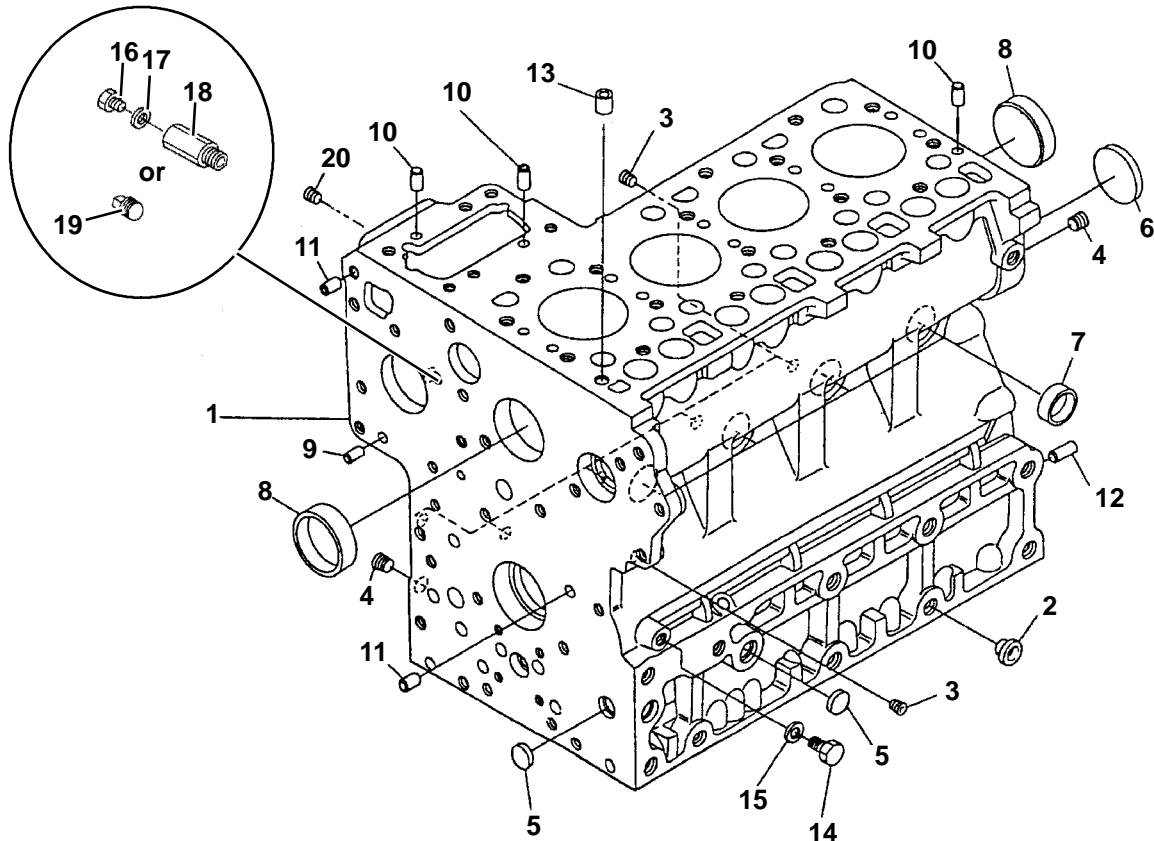
A/R    *As Required*

NSS    *Not Sold Separately* - order next higher  
assembly or kit.

NS    *Not Shown* in the illustration.

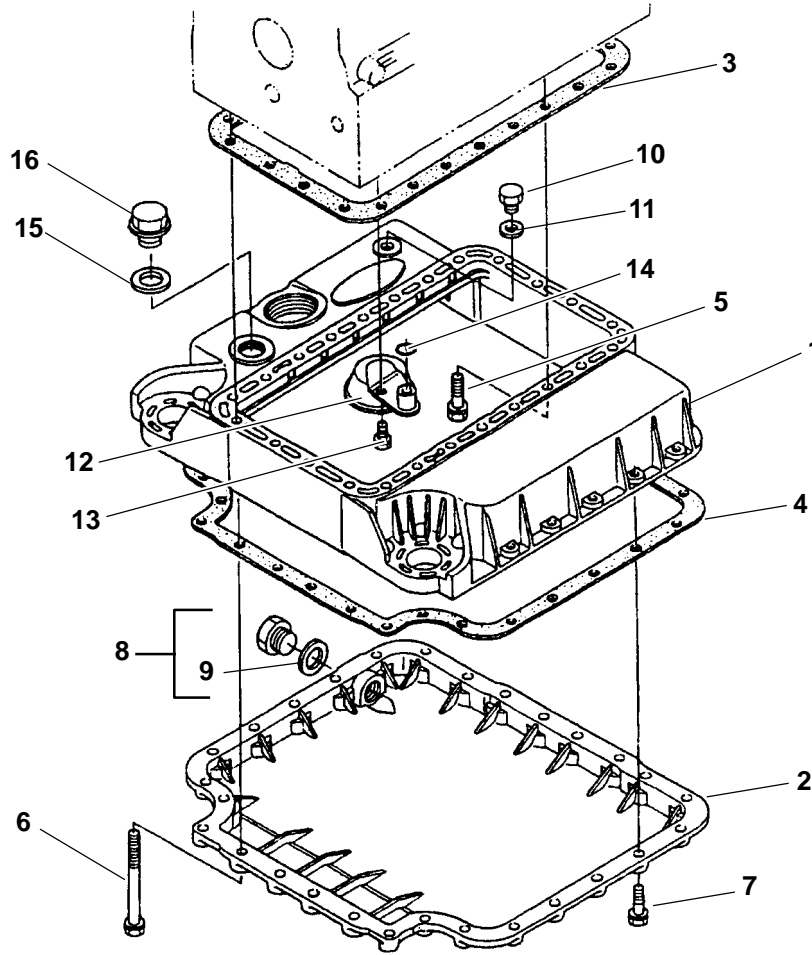
PL    *Purchase Locally.*

# 1. CRANKCASE



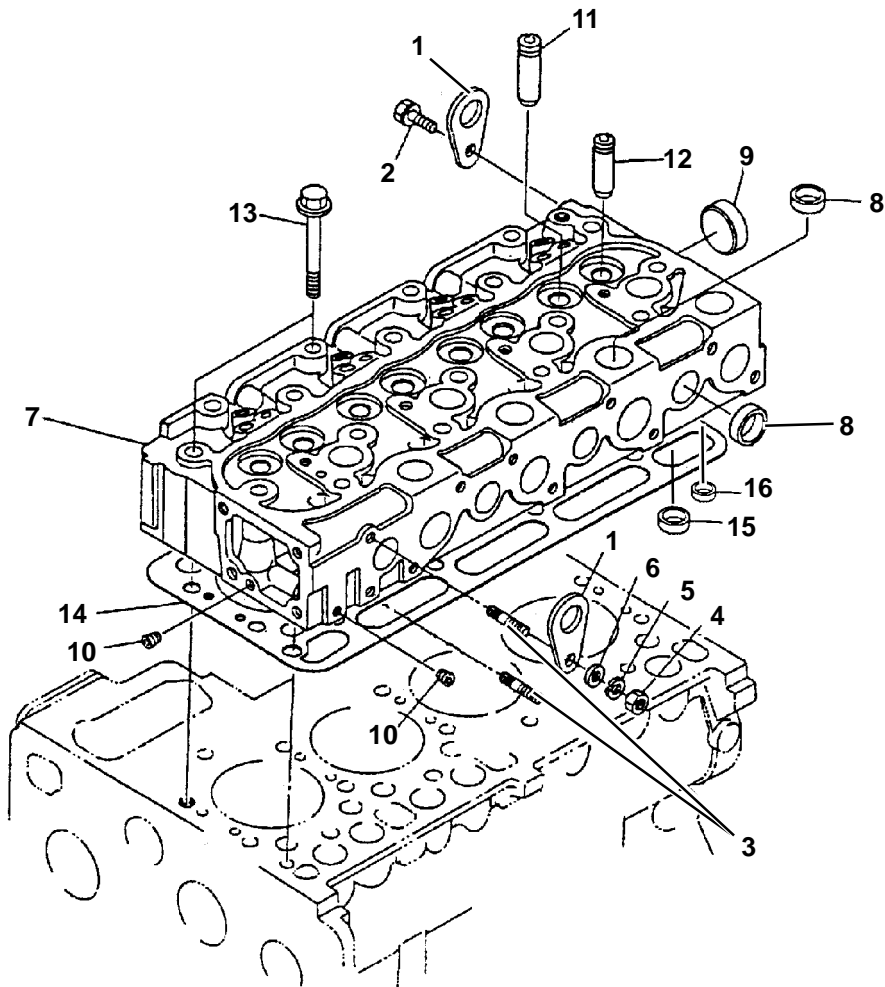
Item	Part Number	Description	Qty
1	25-39359-00	Crankcase, Assembly - Includes:	1
2	25-37029-00	Plug	6
3	25-37026-00	Plug	5
4	25-37028-00	Plug	2
5	25-39015-00	Cap, Sealing	3
6	25-15004-00	Cap, Sealing	1
7	25-37032-00	Cap, Sealing	6
8	25-37033-00	Cap, Sealing	2
9	25-37034-00	Pin, Straight	2
10	25-37035-00	Pin, Straight	3
11	25-37695-00	Pin, Straight	2
12	25-37036-00	Pin, Straight	1
13	25-35031-00	Pin, Pipe	1
14	25-39358-00	Plug	1
15	25-35136-05	Gasket, Copper O-Ring	1
16	25-39360-00	Plug ( <b>TRAILER ENGINES</b> )	1
17	25-39361-00	Gasket ( <b>TRAILER ENGINES</b> )	1
18	25-39362-00	Adapter, Drain Cock ( <b>TRAILER ENGINES</b> )	1
19	25-39339-00	Plug ( <b>GENSET ENGINES</b> )	1
20	25-15009-00	Plug, Oil Gauge	1

## 2. OIL PAN



Item	Part Number	Description	Qty
1	25-39292-00	Pan, Oil 2 Piece Top	1
2	25-39026-00	Cover, Oil Pan 2 Piece Bottom	1
3	25-39027-00	Gasket, Oil Pan	1
4	25-39028-00	Gasket, Oil Pan Cover 2 Piece	1
5	25-39030-00	Bolt, Metric, M10	16
6	25-37077-00	Bolt, M10	8
7	25-39021-00	Bolt	20
8	25-34032-00SV	Plug & Gasket - Includes:	1
9	25-36739-00	Gasket, Copper O-Ring	1
10	25-39029-00	Plug	1
11	25-35045-00	Gasket, Copper O-Ring	1
12	25-37079-00	Screen Filter, Oil Pump Pickup	1
13	25-37657-00	Bolt, M8 X 16 MM Long Grade 7	1
14	25-39032-00	O-Ring, Oil Pickup Tube	1
15	25-39276-00	Gasket, Copper O-Ring	1
16	25-39277-00	Plug	1

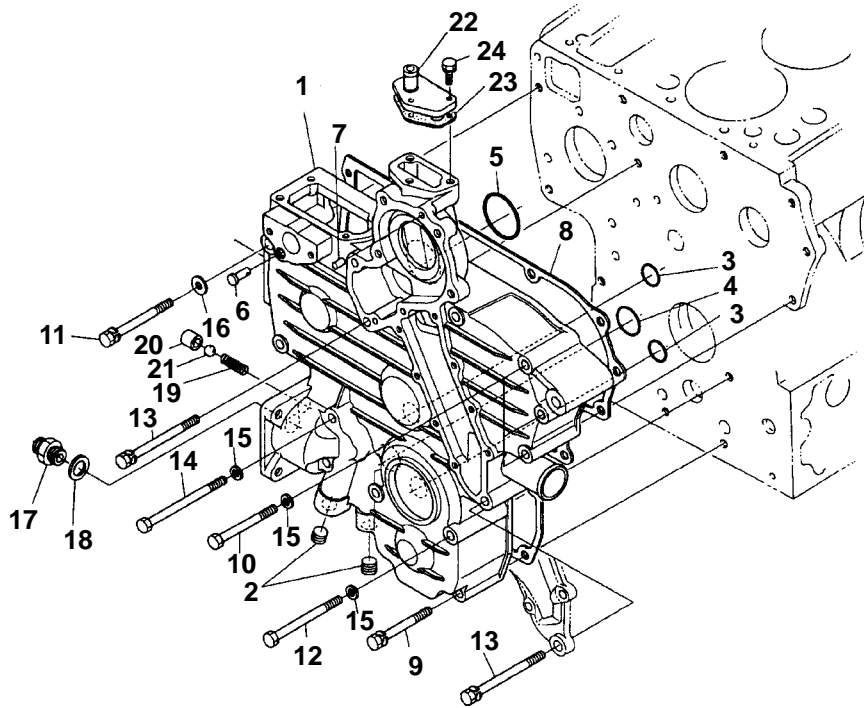
### 3. CYLINDER HEAD



Item	Part Number	Description	Qty
1	25-15020-00	Lifting Eye	2
2	944030	Bolt	1
3	25-37119-00	Stud	2
4	25-35685-00	Nut, Hex M8	1
5	25-35687-00	Washer, Spring M8	1
6	25-35531-00	Washer, Plain M8	1
7	25-39350-00	Cylinder Head - Includes:	1
8	25-37106-00	Cap, Sealing	12
9	25-37107-00	Cap, Sealing	1
10	25-37108-00	Plug	2
11	25-39036-00	Guide, Intake ( Ream To Size )	4
12	25-39068-00	Guide, Exhaust ( Ream To Size )	4
13	25-38528-00	Bolt, Cylinder Head	18
14	25-39355-00	Gasket, Cylinder Head	1
15	25-39356-00	Seat, Intake Valve	4
16	25-39357-00	Seat, Exhaust Valve	4

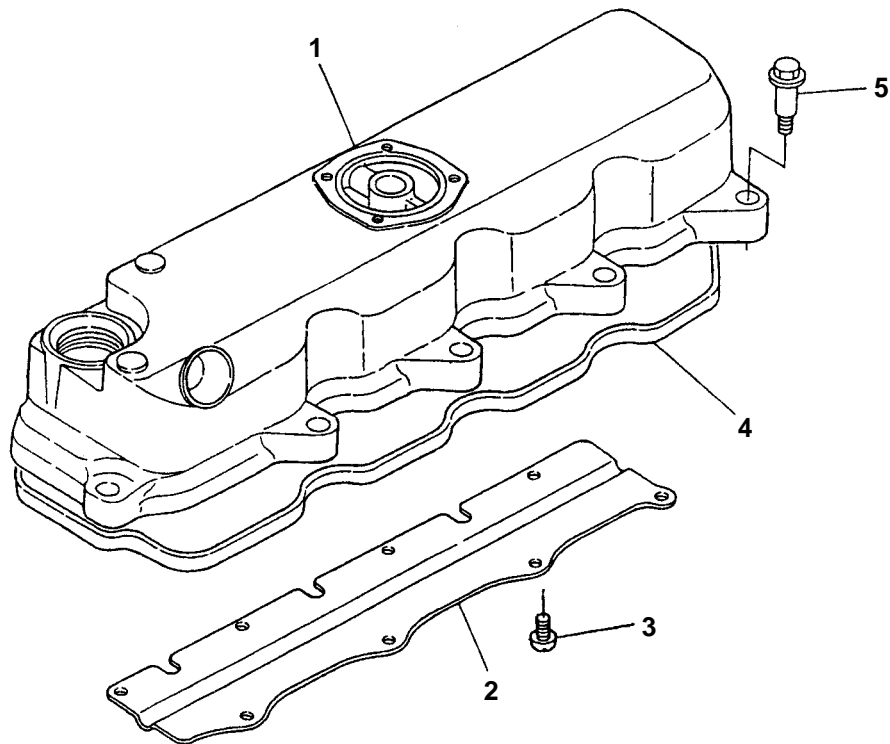


#### 4. GEAR CASE



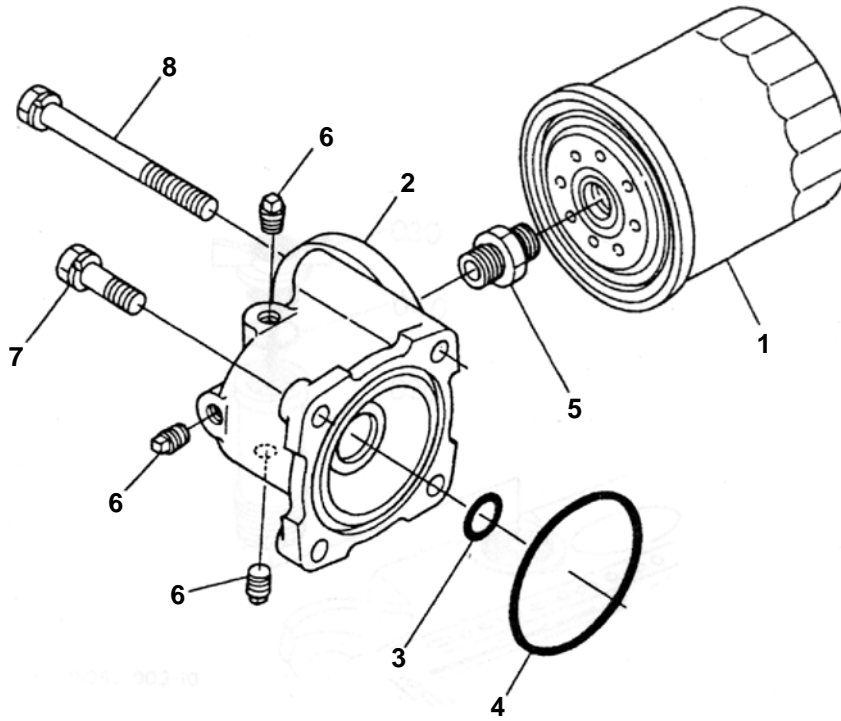
Item	Part Number	Description	Qty
1	25-39050-00	Gear Case Cover, Assembly - Includes:	1
2	25-39051-00	Plug, Gear Case	2
3	25-37142-00	O-Ring	2
4	25-39363-00	O-Ring	1
5	25-37143-00	O-Ring	1
6	25-37144-00	Pin, Start Spring	1
7	25-37695-00	Pin, Straight	2
8	25-39054-00	Gasket, Gear Case	1
9	25-37146-00	Bolt	2
10	25-37665-00	Bolt	5
11	25-15302-00	Bolt	1
12	25-37147-00	Bolt	2
13	25-37148-00	Bolt, M8 X 87 MM Long - Grade 7	3
14	25-37149-00	Bolt	2
15	25-35687-00	Washer, Spring	9
16	25-35531-00	Washer, Plain	1
17	25-39059-00	Adapter, Oil Filter Nipple	1
18	25-37151-00	Gasket, Steel O-Ring	1
19	25-37152-00	Spring, Oil PSI Regulator	1
20	25-39066-00	Seat, Oil PSI Regulator Valve	1
21	25-37154-00	Ball, Oil PSI Regulator	1
22	25-37155-00	Flange, Water Return	1
23	25-37156-00	Gasket, Water Return Flange	1
24	25-35678-00	Bolt	3

## 5. VALVE COVER



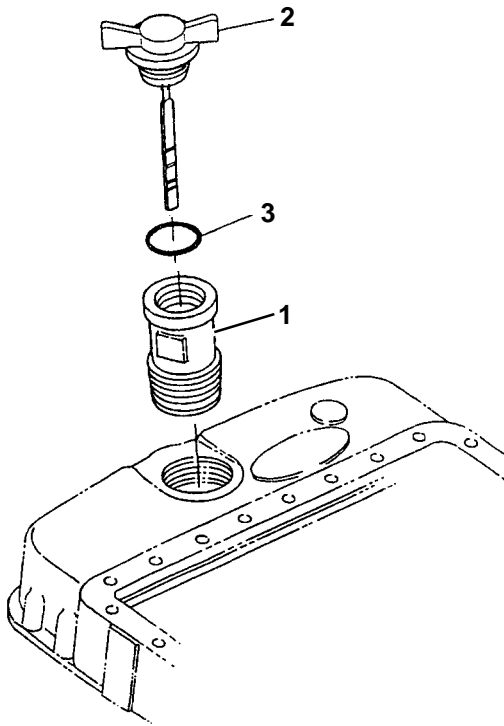
Item	Part Number	Description	Qty
1	25-38769-00	Valve Cover	1
2	25-38712-00	Shield, Breather	1
3	25-36197-00	Screw	8
4	25-38713-00	Gasket, Valve Cover	1
5	25-38714-00	Bolt	10

## 6. OIL FILTER



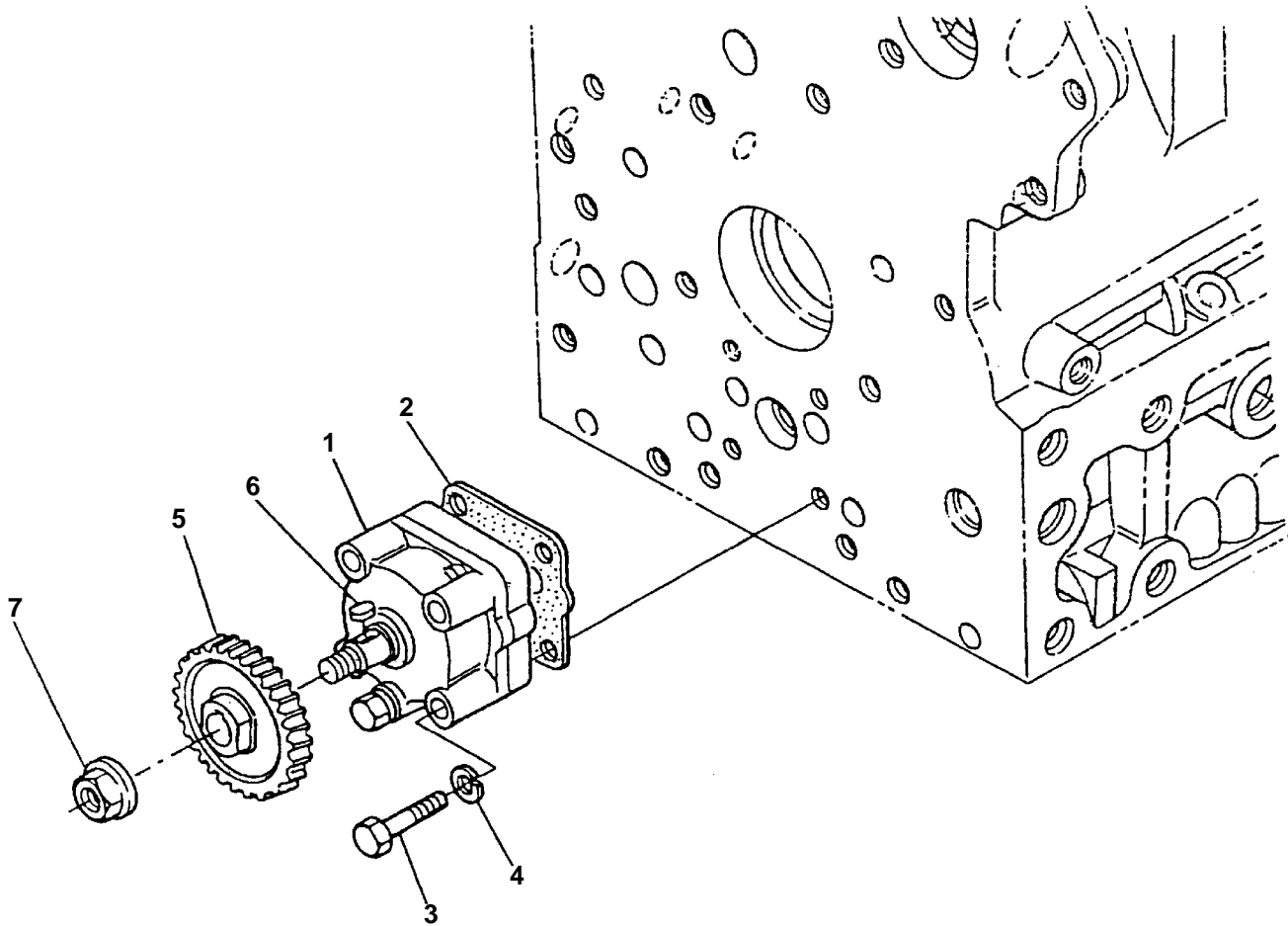
Item	Part Number	Description	Qty
1	30-00463-00	Cartridge, Oil Filter (ESI)	1
2	25-39123-00	Adapter, Oil Filter Housing	1
3	25-39056-00	O-Ring	1
4	25-39057-00	O-Ring	1
5	25-39321-00	Adapter, Oil Filter Nipple	1
6	25-36683-00	Plug	3
7	25-38718-00	Bolt, M8-1.25 x 28MM	2
8	25-37148-00	Bolt, M8 X 87 MM Long, Grade 7	2

## 7. DIPSTICK



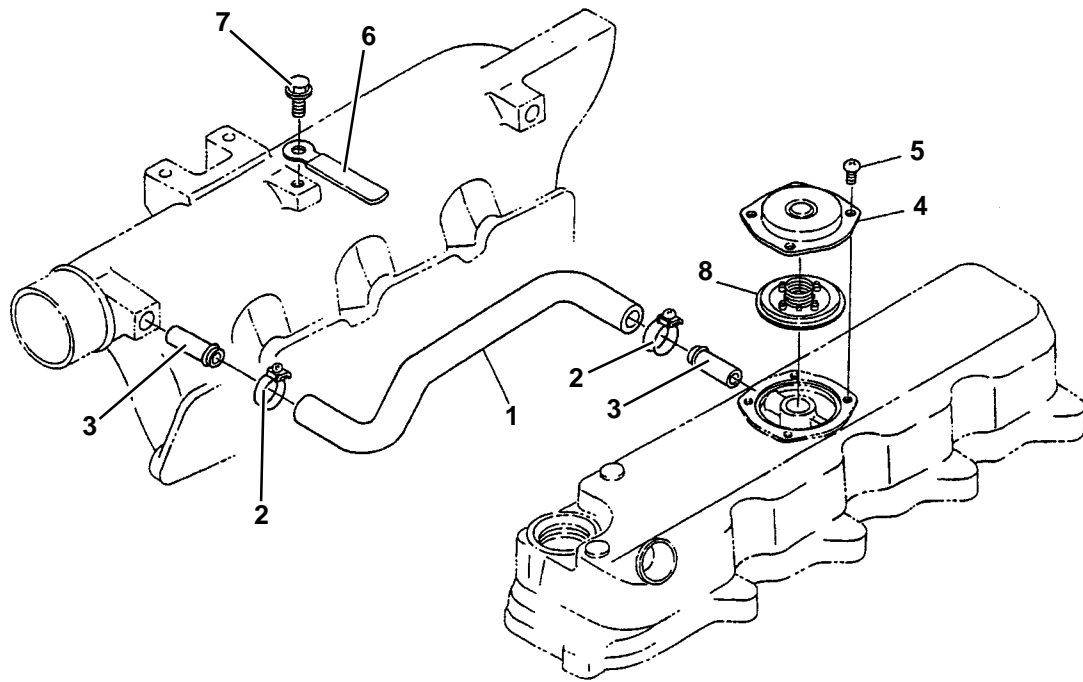
Item	Part Number	Description	Qty
1	25-15071-00	Tube, Oil Fill	1
2	25-15070-00	Dipstick / Fill Cap	1
3	25-37310-00	O-Ring	1

## 8. OIL PUMP



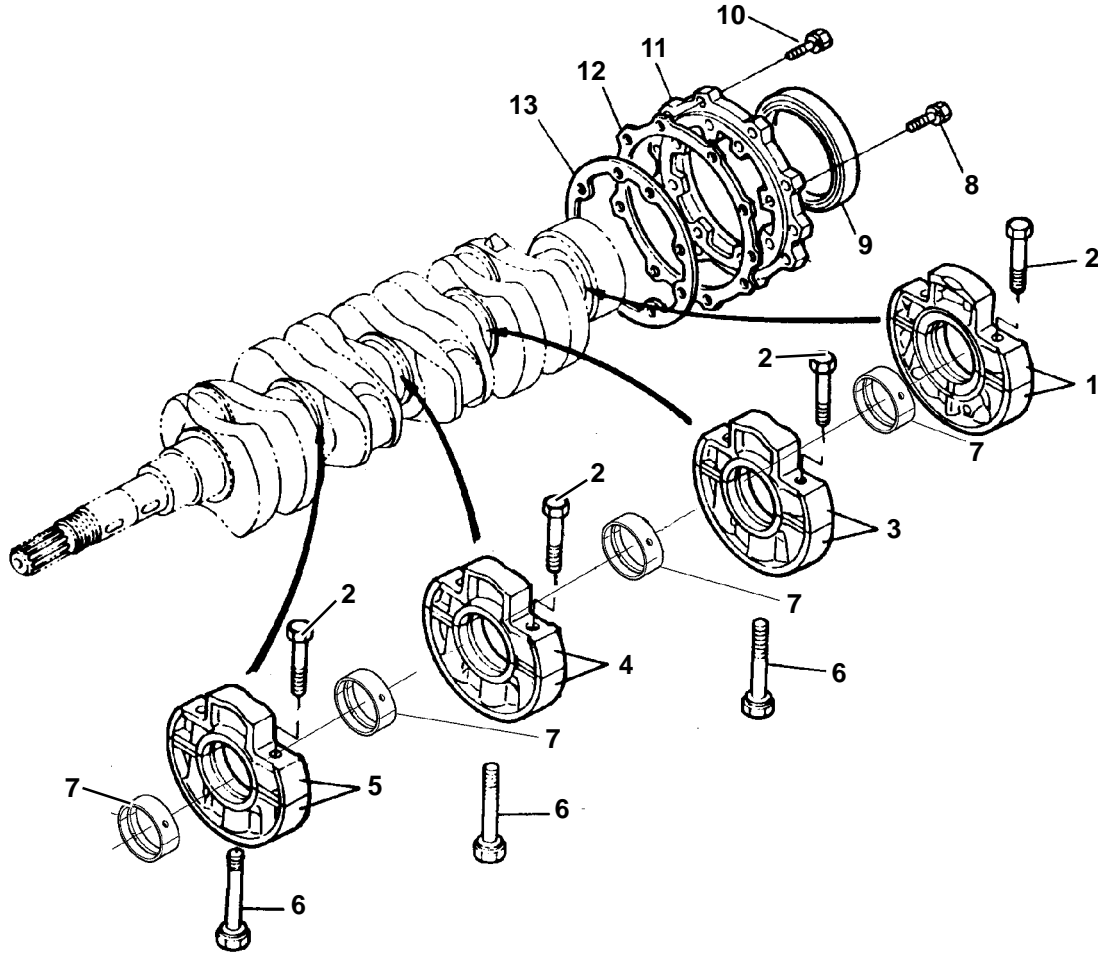
Item	Part Number	Description	Qty
1	25-37040-00	Pump, Oil	1
2	25-37041-00	Gasket, Oil Pump	1
3	25-37042-00	Bolt	4
4	25-35692-00	Washer, Spring, M6	4
5	25-37043-00	Gear, Oil Pump Drive	1
6	25-37044-00	Key, Feather	1
7	25-37045-00	Nut, Flange	1

## 9. BREATHER



Item	Part Number	Description	Qty
1	25-38725-00	Tube, Breather	1
2	44-00045-01	Clamp, Hose	2
3	25-38727-00	Nipple	2
4	25-38719-00	Cover, Breather	1
5	25-36197-00	Screw	4
6	25-38730-00	Clamp, Cord	1
7	25-39024-00	Bolt	1
8	25-38720-00	Valve, Breather	1

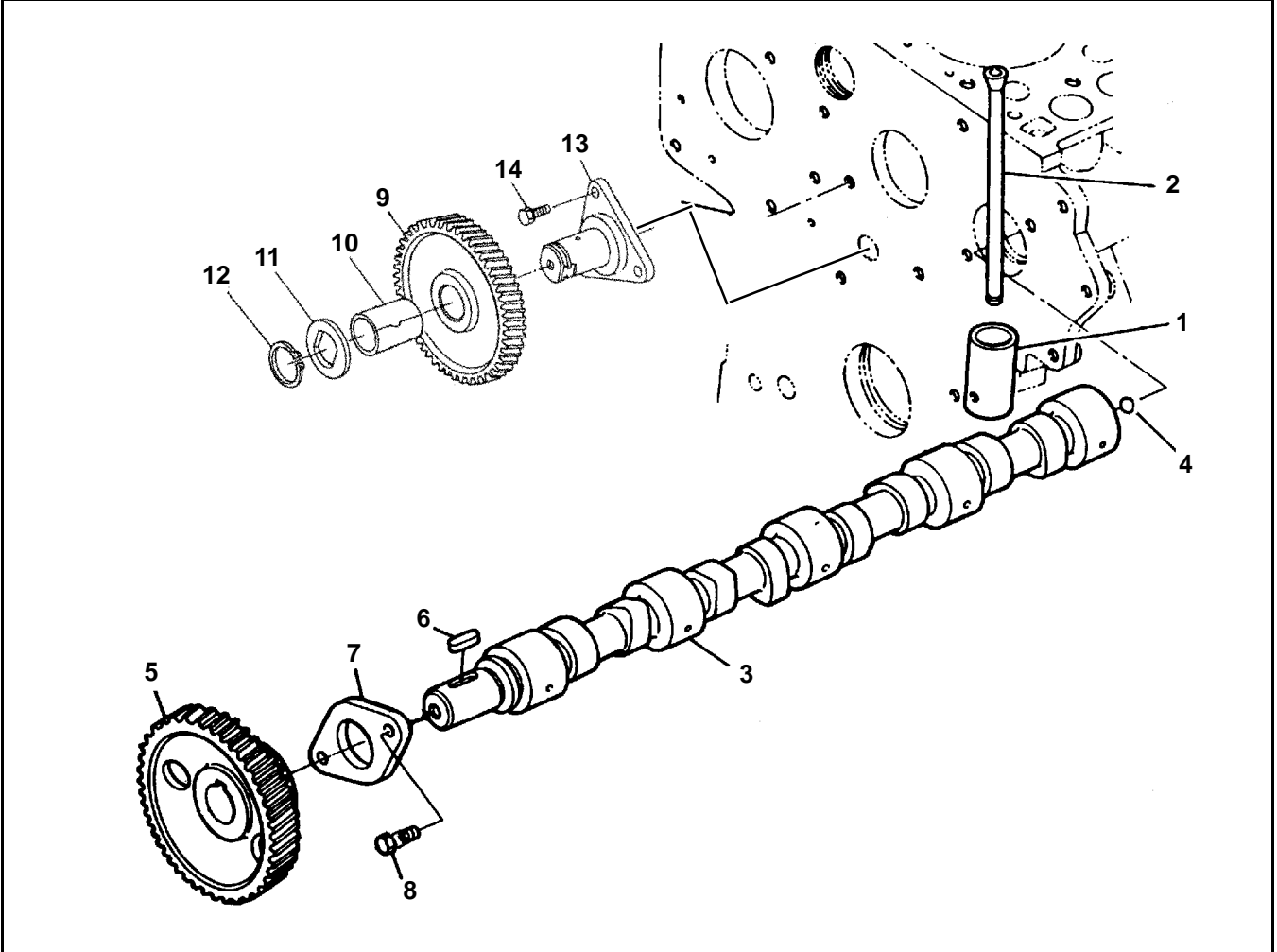
## 10. MAIN BEARING CASE



Item	Part Number	Description	Qty
1	25-39371-00	Case, Main Bearing, #4 - Includes:	1
2	25-39372-00	Bolt, Main Bearing Case	2
3	25-39375-00	Case, Main Bearing, #3 - Includes:	1
2	25-39372-00	Bolt, Main Bearing Case	2
4	25-39374-00	Case, Main Bearing, #2 - Includes:	1
2	25-39372-00	Bolt, Main Bearing Case	2
5	25-39373-00	Case, Main Bearing, #1 - Includes:	1
2	25-39372-00	Bolt, Main Bearing Case	2
6	25-37191-01	Bolt, Bearing Case	3
7	25-39378-00	Bearing, Main <b>STD</b> (Single Pack)	4
	25-39379-00	Bearing, Main <b>0.2MM</b> (Single Pack)	4
	25-39380-00	Bearing, Main <b>0.4MM</b> (Single Pack)	4
8	25-38718-00	Bolt, M8-1.25 x 28MM	8
9	25-37198-00	Seal, Rear Oil	1
10	25-37660-00	Bolt	8
11	25-39377-00	Cover, Bearing Case	1
12	25-38717-00	Gasket, Case Cover	1
13	25-39376-00	Gasket, Bearing Case	1

## 11. CAMSHAFT AND IDLE GEAR SHAFT

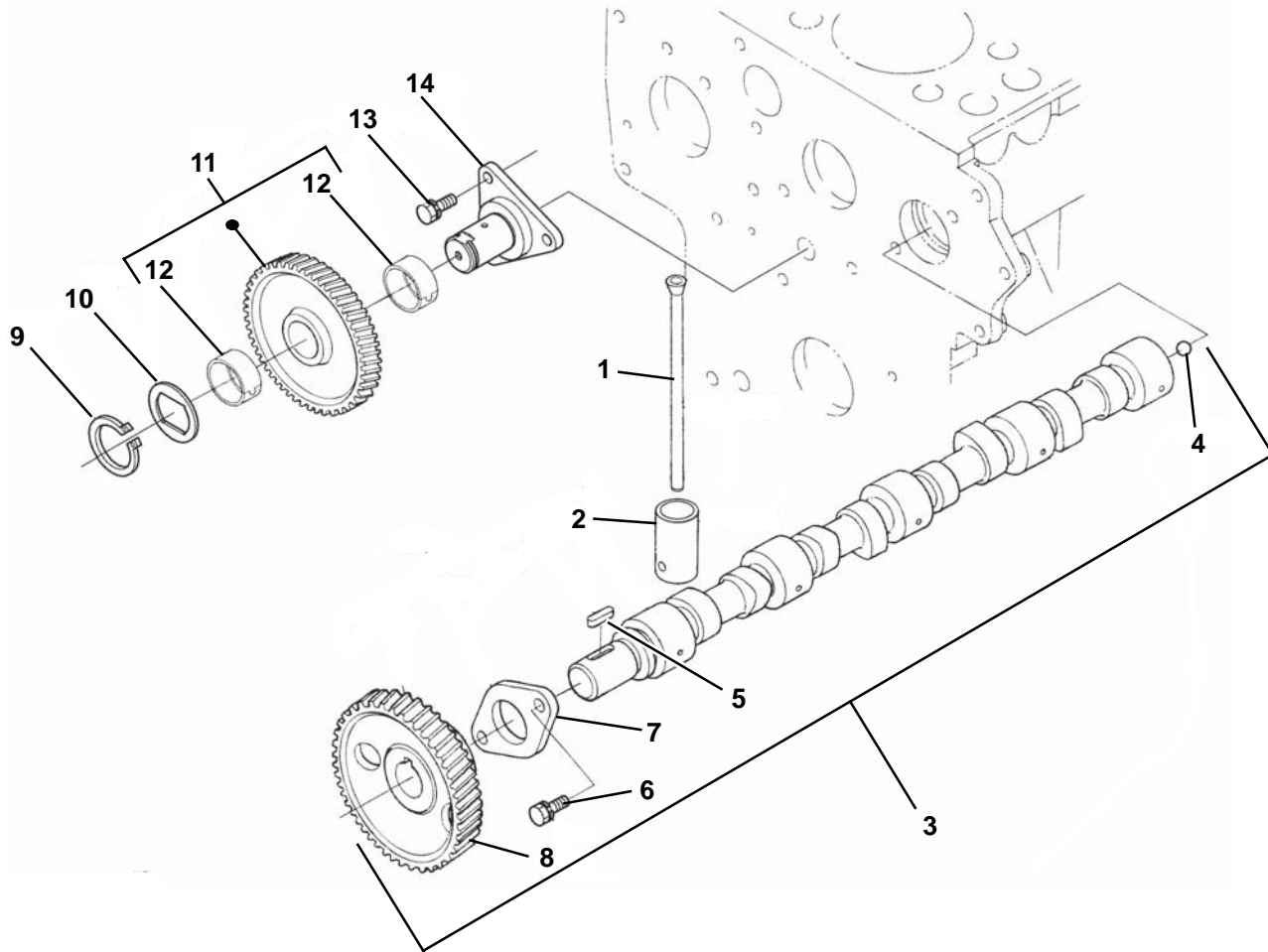
### 11.a. Camshaft And Idle Gear Shaft - Prior To Serial Number 9U0001



Item	Part Number	Description	Qty
1	25-39100-00	Tappet	8
2	25-38600-00	Push rod	8
3	25-39381-00	Camshaft Assembly - Includes:	1
4	25-34169-00	Ball	1
5	25-39382-00	Gear, Cam	1
6	25-37700-00	Key Feather	1
7	25-39383-00	Thrust Plate, Camshaft	1
8	25-35680-00	Bolt	2
9	25-39384-00	Gear, Idler - Includes:	1
10	25-15539-00	Bushing, Idler Gear	1
11	25-39386-00	Collar	1
12	25-39387-00	Cir-Clip, Idler Gear	1
13	25-39388-00	Shaft, Idler Gear	1
14	25-39389-00	Bolt	3

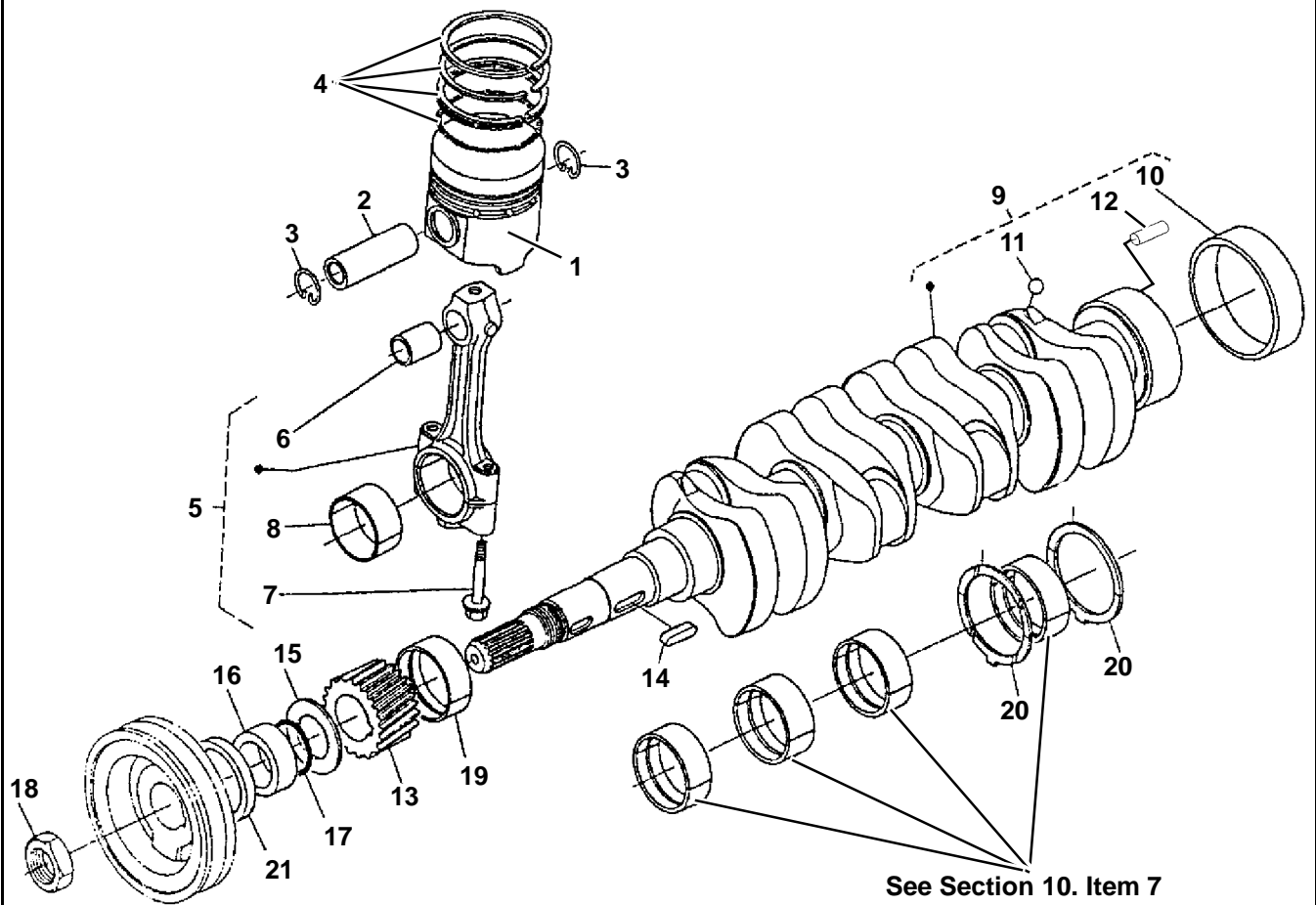


**11.b. Camshaft And Idle Gear Shaft - Starting With Serial Number 9U0001**



Item	Part Number	Description	Qty
1	25-38600-00	Push Rod	8
2	25-39100-00	Tappet	8
3	25-39381-00	Camshaft Assembly - Includes:	1
4	25-34169-00	Ball	1
5	25-37700-00	Key Feather	1
6	25-39389-00	Bolt	2
7	25-39383-00	Thrust Plate, Camshaft	1
8	25-37352-00	Gear, Camshaft	1
9	25-39545-00	Cir-Clip, Idler Gear	1
10	25-39544-00	Collar	1
11	25-37354-00	Gear, Idler - Includes:	1
12	25-39543-00	Bushing, Idler Gear	2
13	25-39389-00	Bolt	3
14	25-39546-00	Shaft, Idler Gear	1

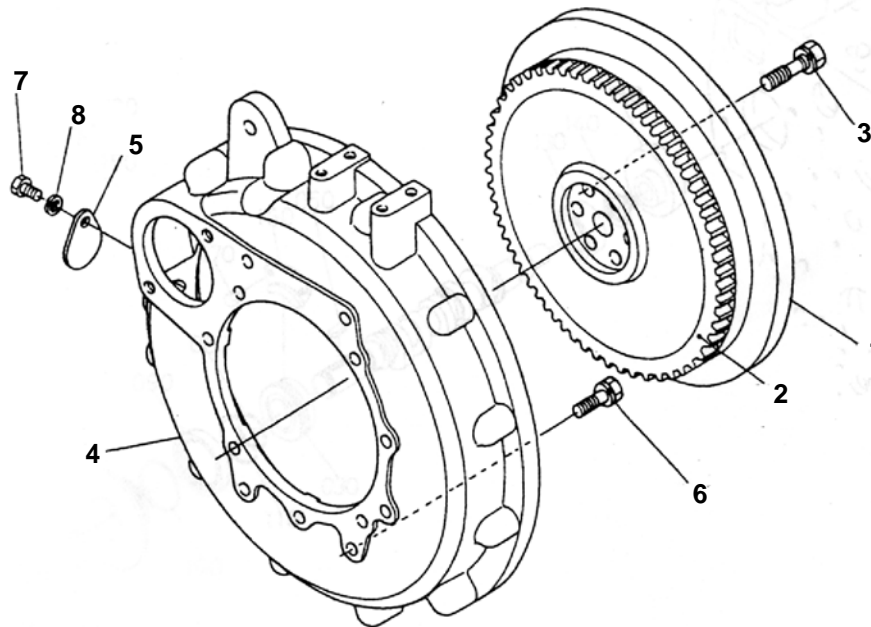
## 12. PISTON AND CRANKSHAFT



**12. PISTON AND CRANKSHAFT (Continued)**

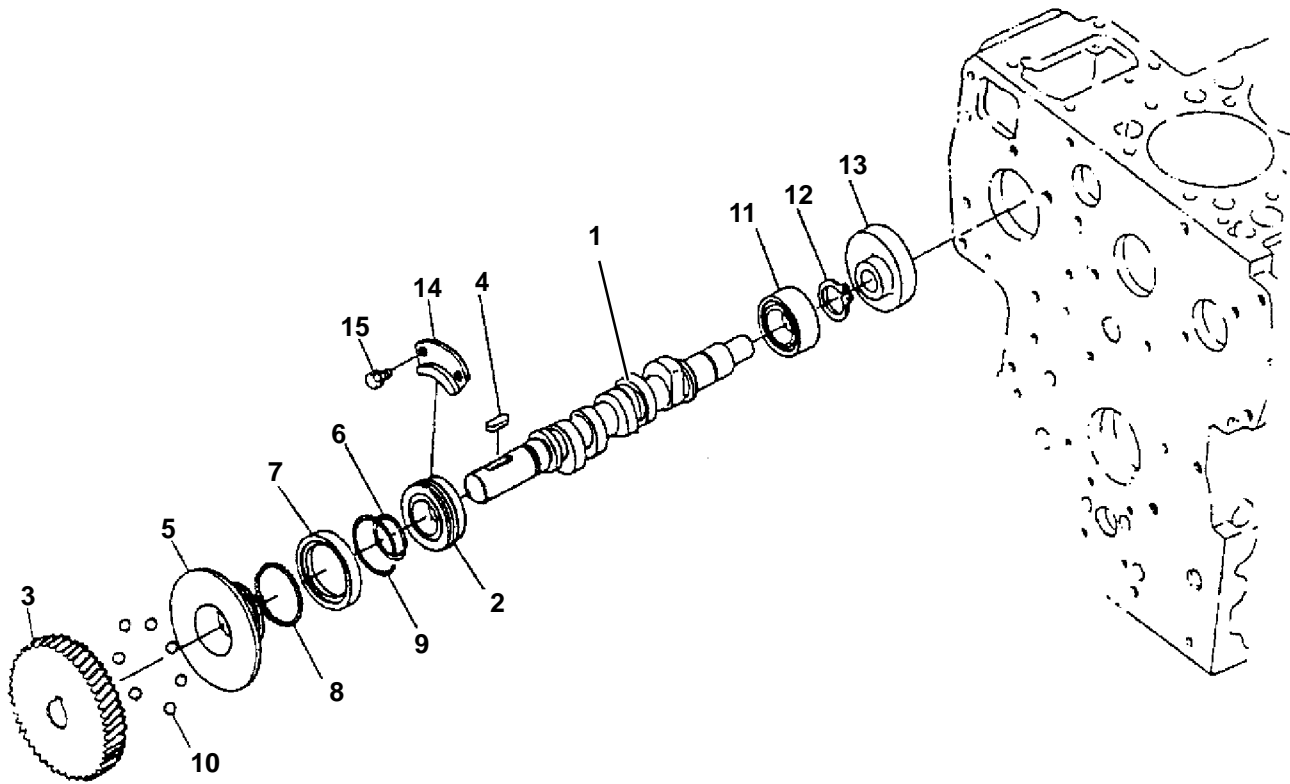
Item	Part Number	Description	Qty
1	25-39419-00	Piston, <b>STD</b> - Includes:	4
	25-39428-00	Piston, <b>(+0.25MM)</b> - Includes:	
2	25-38118-00	Pin, Piston	4
3	25-39416-00	Cir-Clip, Piston Pin	8
4	25-39410-00	Ring Set, <b>STD</b>	4
	25-39411-00	Ring Set, <b>(+0.25MM)</b>	
5	25-39112-00	Connecting Rod, Assembly - Includes:	4
6	25-38121-00	Bushing, Piston Pin	4
7	25-37384-13	Bolt, Con Rod	8
8	25-39122-00	Bearing, Rod <b>STD</b>	4
	25-38122-01	Bearing, Rod <b>(+0.2MM)</b>	
	25-38122-02	Bearing, Rod <b>(+0.4MM)</b>	
9	25-39341-00	Crankshaft, <b>Prior To S/N 8A0001</b> - Includes:	1
	25-39596-00SV	Crankshaft, <b>Beginning With S/N 8A0001</b> - Includes:	
10	25-37385-02	Wear Sleeve, Crankshaft Rear	1
11	25-34169-00	Ball	4
12	25-39535-00	Pin, Alignment - <b>Used With 25-39596-00SV Only</b>	1
13	25-37386-00	Gear, Crankshaft	1
14	25-37700-00	Key, Feather	1
15	25-39347-00	Slinger, Oil	1
16	25-37388-00	Wear Sleeve, Crankshaft Front	1
17	25-37389-00	O-Ring	1
18	25-37390-00	Nut, Crankshaft	1
19	25-39400-00	Bearing #1 Front Main <b>STD</b>	1
	25-39401-00	Bearing #1 Front Main <b>(-0.2MM)</b>	
	25-39402-00	Bearing #1 Front Main <b>(-0.4MM)</b>	
20	25-39403-00	Thrustwasher, Kit <b>STD</b>	1
	25-39404-00	Thrustwasher, Kit <b>.2MM</b>	
	25-39405-00	Thrustwasher, Kit <b>.4MM</b>	
21	25-37396-01	Seal, Front	1

### 13. FLYWHEEL



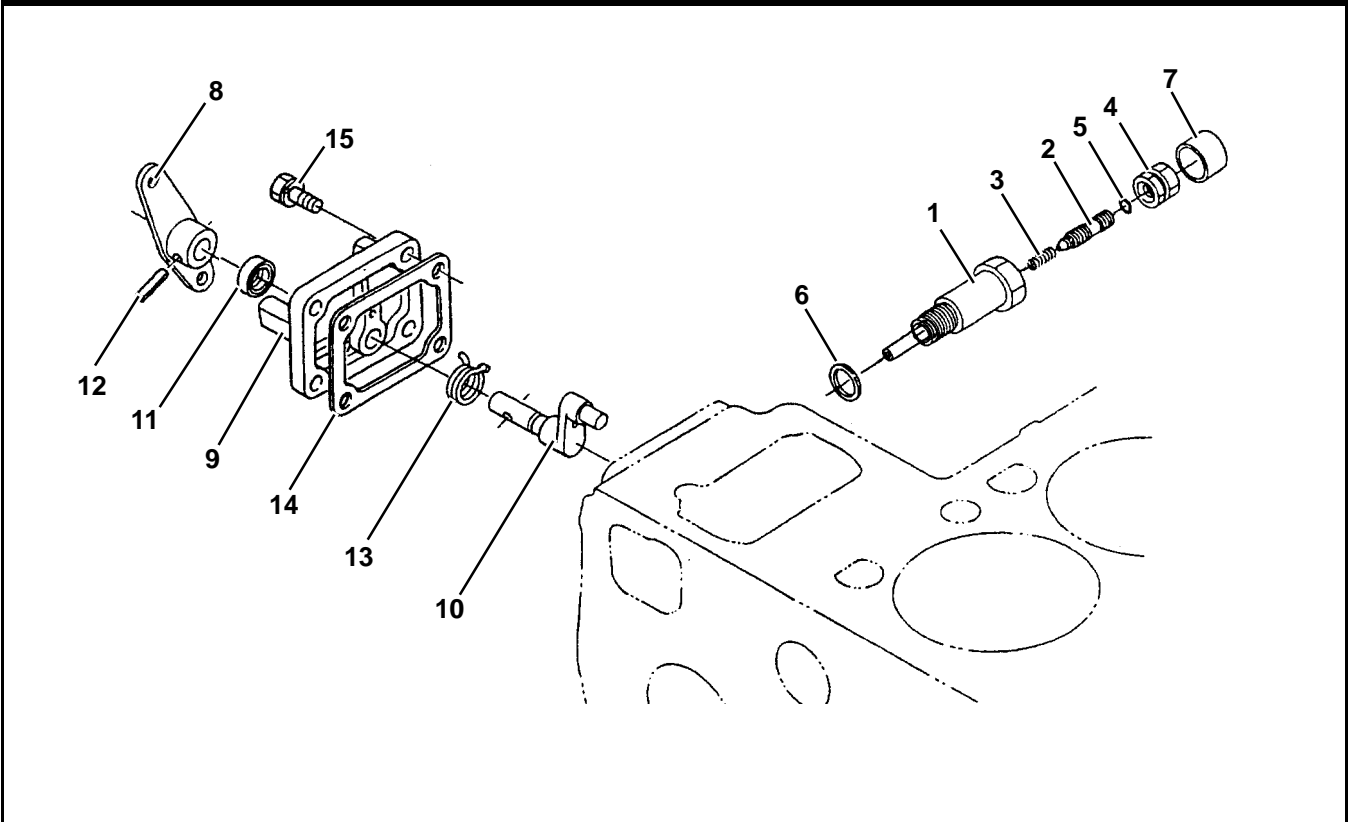
Item	Part Number	Description	Qty
1	25-39126-00	Flywheel Assembly, <b>Prior To S/N 8A0001</b> - Includes:	1
	25-39540-00	Flywheel Assembly, <b>Beginning With S/N 8A0001</b> - Includes:	
2	25-39125-01	Gear, Ring (Flywheel)	1
3	25-37421-01	Bolt, Flywheel, Used With P/N 25-39126-00	6
	25-39533-00	Bolt, Flywheel, Used With P/N 25-39596-00SV	
4	25-39293-00	Housing, Flywheel	1
5	25-39000-00	Cover	1
6	25-39001-00	Bolt	11
7	25-37425-00	Bolt	1
8	25-35687-00	Washer, Spring	1

## 14. FUEL CAMSHAFT



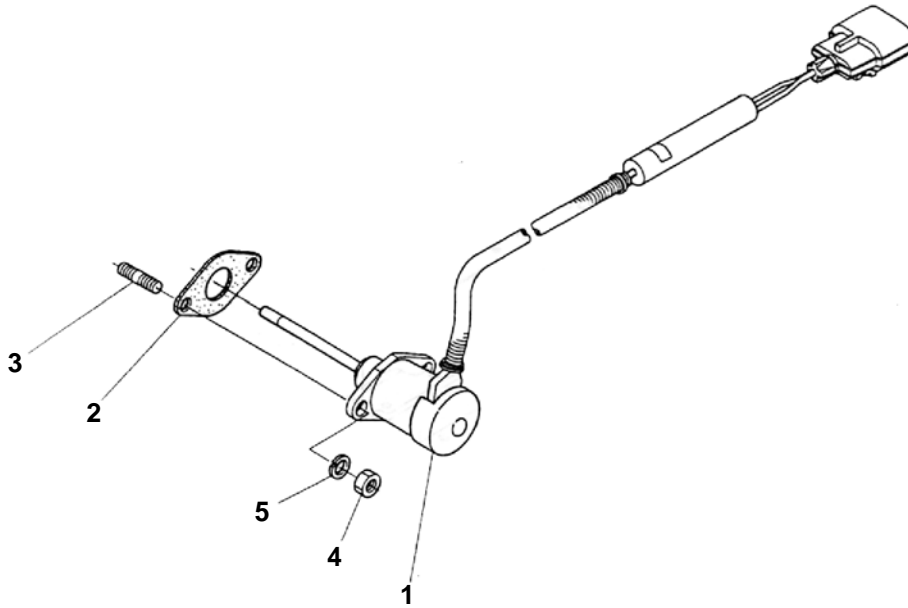
Item	Part Number	Description	Qty
1	25-39353-00	Camshaft, Fuel Injection Pump - Includes:	1
	25-15358-00	Camshaft, Fuel Injection Pump ( <b>26-00119-00 Engine Starting With S/N 4L0001</b> ) - Includes:	
2	25-37431-00	Bearing, Ball	1
3	25-39182-00	Gear, Injection Pump	1
	25-15359-00	Gear, Injection Pump ( <b>Used with Camshaft 25-15358-00 Only</b> )	
4	25-37433-00	Key, Feather	1
5	25-38165-00	Sleeve, Governor	1
6	25-37436-00	Cir-Clip, Sleeve	1
7	25-39364-00	Case, Governor Ball	1
8	25-35389-00	Ball	39
9	25-37436-00	Cir-Clip	1
10	25-39365-00	Ball	7
11	25-39366-00	Bearing	1
12	25-37447-00	Cir-Clip, External	1
13	25-38661-00	Cam, Feed Pump	1
14	25-39183-00	Stopper, Fuel Camshaft	1
	25-39595-00	Stopper, Fuel Camshaft ( <b>26-00119-00 Engine Starting With S/N 4L0001</b> )	
15	944030	Bolt	2

## 15. ENGINE STOP LEVER



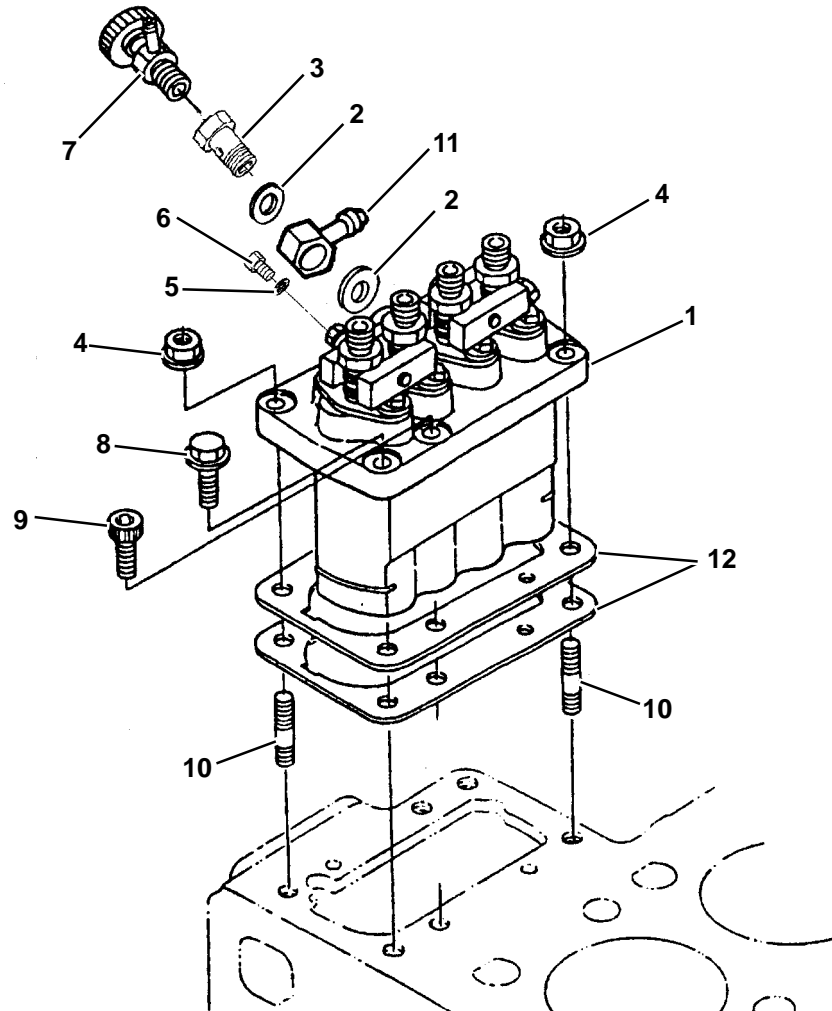
Item	Part Number	Description	Qty
1	25-39301-00	Idle, Adjuster Assembly - Includes:	1
2	25-39257-00	Bolt, Adjusting - Includes:	1
3	25-39368-00	Spring	1
4	25-39262-00	Nut, Spring	1
5	25-39266-00	O-Ring	1
6	25-39267-00	Gasket	1
7	25-39264-00	Cap	1
8	25-39082-00	Lever Assembly, Engine Stop - Includes:	1
9	<b>NSS</b>	Cover, Injection Pump	1
10	<b>NSS</b>	Shaft, Lever	1
11	25-36830-00	Seal, Oil	1
12	25-37536-00	Pin, Spring	1
13	25-39218-00	Spring, Return	1
14	25-37537-00	Gasket, Pump Cover	1
15	25-39084-00	Bolt, M6-1.00 x 18MM	4

## 16. STOP SOLENOID



Item	Part Number	Description	Qty
1	25-38109-05SV	Solenoid, <b>12 VDC</b> - Includes:	1
2	25-39171-00	Gasket, Fuel Solenoid	1
3	25-37672-00	Stud, M6	2
4	25-35684-00	Nut, M6	2
5	25-35692-00	Washer, Spring, M6	2

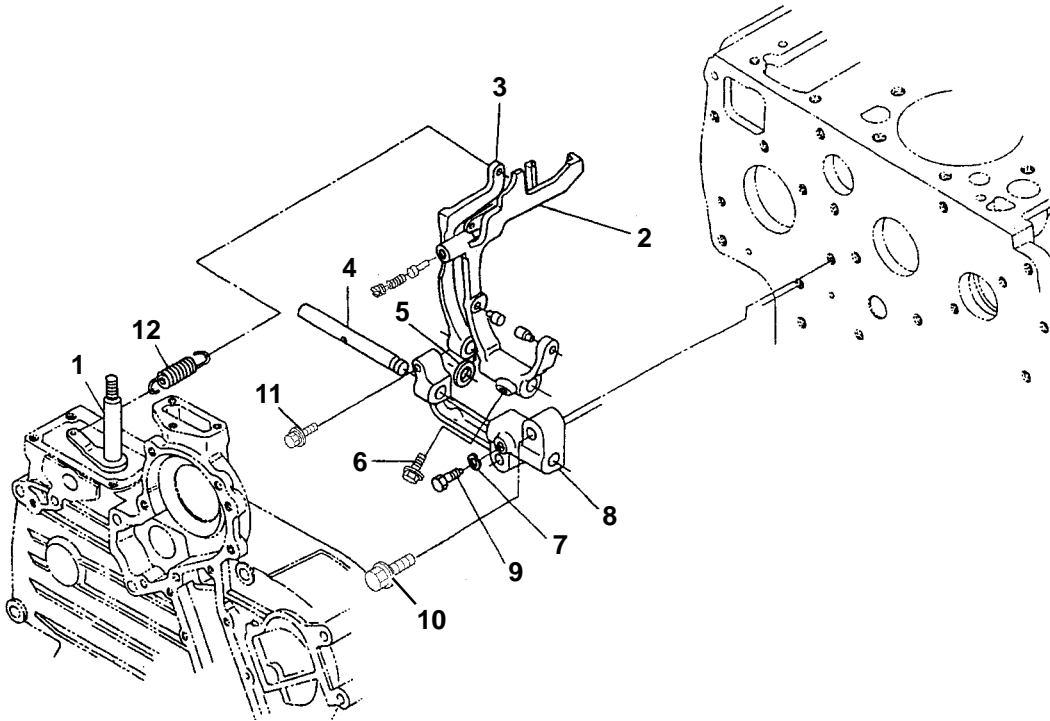
## 17. INJECTION PUMP



Item	Part Number	Description	Qty
1	25-39352-00SV	Injection Pump Assembly - Includes:	1
2	25-39675-00	Gasket, 12 MM I.D.	2
3	25-39676-00	Bolt, Banjo, M12 x 1.5	1
4	25-39095-00	Nut, Flange	3
5	29-36643-00	Gasket	2
6	25-36619-00	Screw, Air Bleed	2
7	25-37593-00	Valve, Fuel Bleed	2
8	25-39093-00	Bolt, Flange	3
9	25-39097-00	Bolt, Hex-Socket	1
10	25-37237-00	Stud	2
11	25-35485-00	Fitting, Banjo	1
12	25-15576-00	Shim (0.175MM)	A/R
	25-39390-00	Shim (0.200MM)	
	25-39391-00	Shim (0.250MM)	
	25-39392-00	Shim (0.300MM)	
	25-39393-00	Shim (0.350MM)	

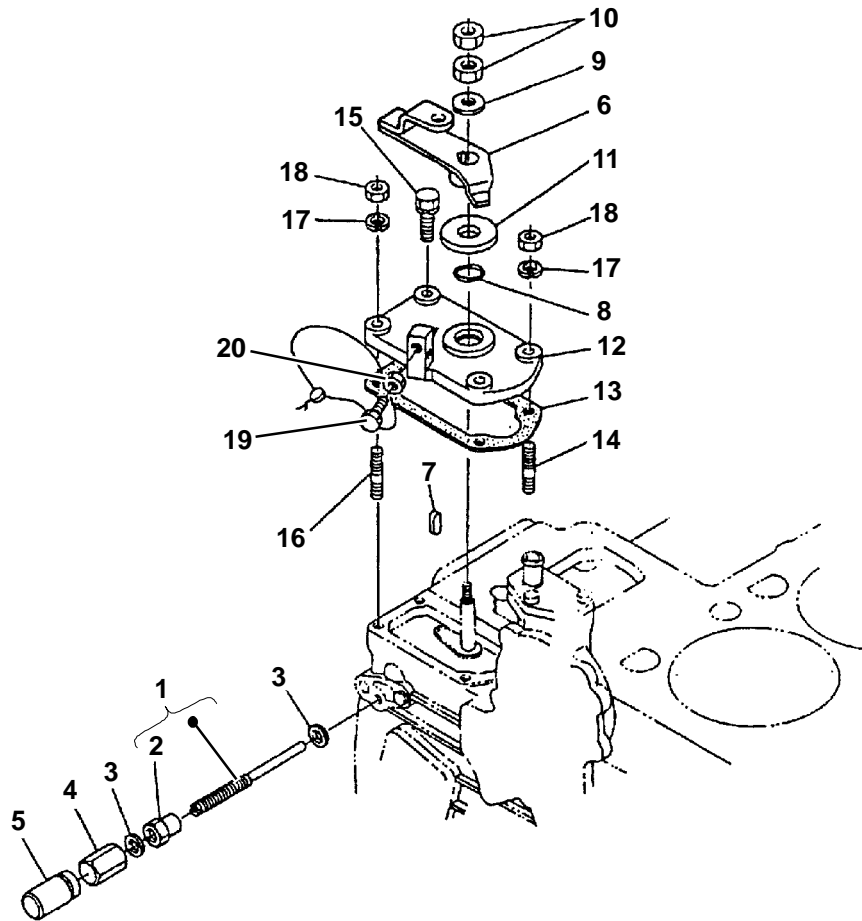


## 18. GOVERNOR



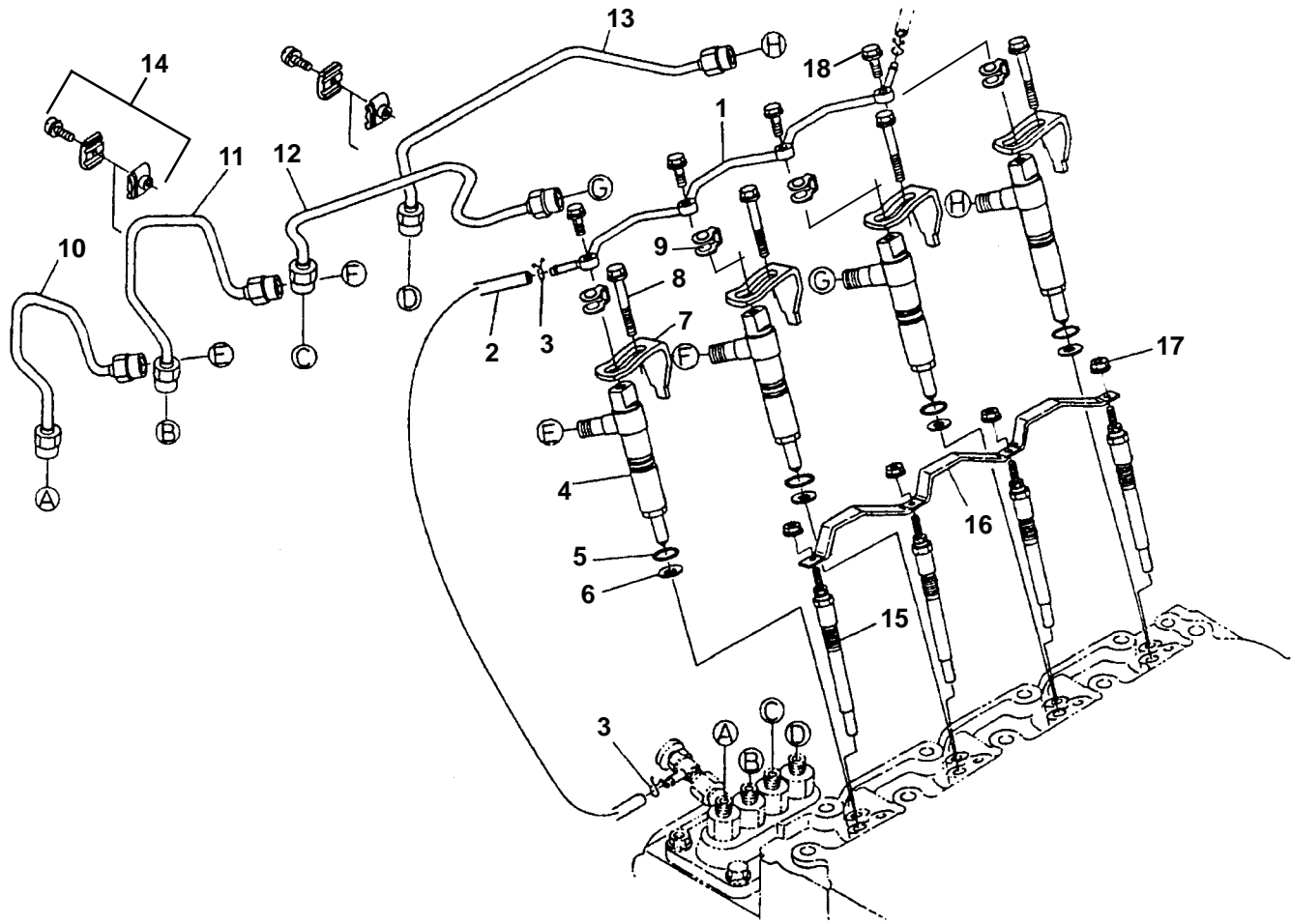
Item	Part Number	Description	Qty
1	25-39269-00	Lever Assembly, Governor	1
2	25-39340-00	Fork Lever Assembly, (26-00119-00, 26-0119-01 Engines)	1
	25-39369-00	Fork Lever Assembly, (26-00119-02 Engine)	
3	25-39103-00	Fork Lever	1
4	25-39272-00	Shaft, Fork Lever	1
5	25-39213-00	Washer, Plain	1
6	25-39273-00	Bolt, Flange	1
7	25-35692-00	Washer, Spring	1
8	25-39274-00	Holder, Fork Lever	1
9	25-35354-00	Bolt	1
10	25-39394-00	Bolt, Flange	2
11	25-39395-00	Bolt	1
12	25-39275-00	Spring	1

## 19. SPEED CONTROL PLATE



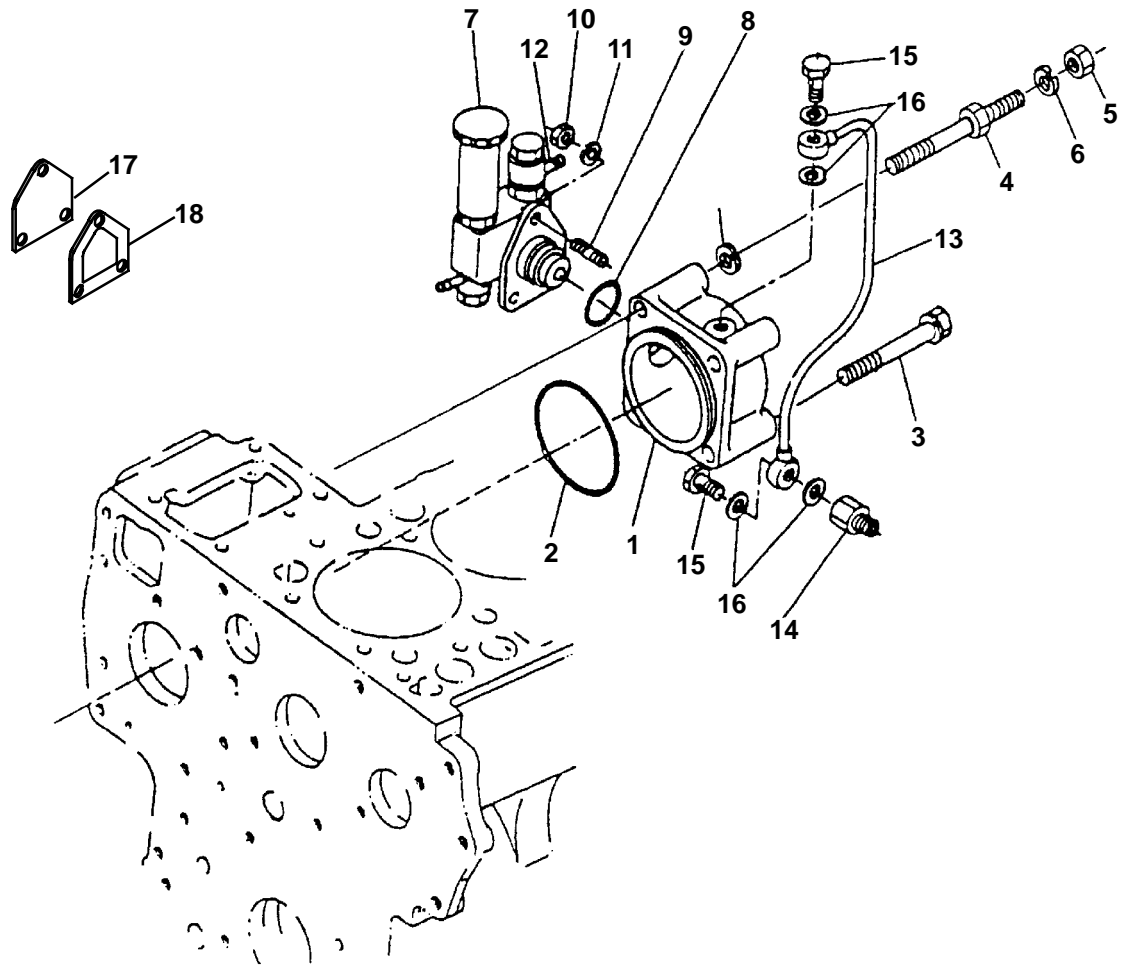
Item	Part Number	Description	Qty
1	25-39396-00	Bolt, Adjusting, Includes:	1
2	25-37491-00	Nut, Special	1
3	25-37492-00	Gasket, Copper O-Ring	2
4	25-39191-00	Nut, Lock	1
5	25-15301-00	Cap, Fuel Adjustment	1
6	25-37503-00SV	Lever, Speed Control Plate	1
7	25-37496-00	Key, Feather	1
8	25-39200-00	Seal, O-Ring	1
9	25-37686-00	Washer, Plain, M8	1
10	25-35524-00	Nut	2
11	25-39193-00	Plate, Friction	1
12	25-39194-01	Plate, Speed Control - Includes:	1
13	25-37500-01	Gasket, Speed Control Plate	1
14	25-39195-00	Stud	1
15	25-35678-00	Bolt	2
16	25-37672-00	Stud, M6	1
17	25-35692-00	Washer, Spring, M6	2
18	25-35684-00	Nut, M6	2
19	25-37502-00	Bolt, M6 X 40 MM Long	1
20	25-35684-00	Nut, M6	1

## 20. INJECTORS AND GLOW PLUGS



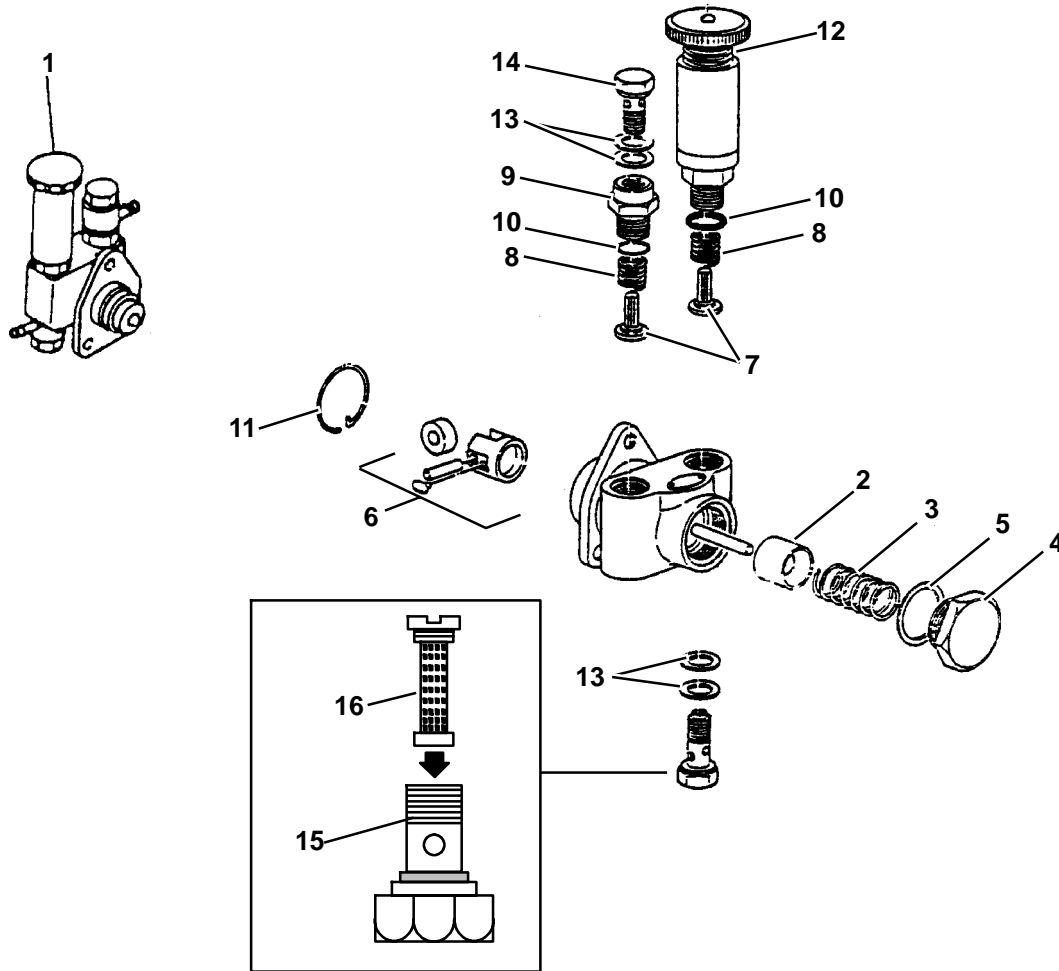
Item	Part Number	Description	Qty
1	25-39222-00	Assembly Pipe, Over Flow	1
2	58-00659-00	Pipe, Fuel Over Flow	A/R
3	44-00045-25	Clamp, Hose	3
4	25-39354-00	Injector Assembly ( <b>GENSET ENGINES</b> )	4
	25-15397-00	Injector Assembly ( <b>TRAILER ENGINES</b> )	
5	25-37142-00	O-Ring	4
6	25-39228-00	Gasket, Injector	4
7	25-39229-00	Clamp, Nozzle	4
8	25-39397-00	Bolt, Flange	4
9	25-39399-00	Gasket, Leak Off Line	4
10	25-39232-00	Pipe, Injection Cylinder #1	1
11	25-39233-00	Pipe, Injection Cylinder #2	1
12	25-39234-00	Pipe, Injection Cylinder #3	1
13	25-39237-00	Pipe, Injection Cylinder #4	1
14	25-38140-00	Clamp, Kit Injector Line	A/R
15	25-39238-00	Glow Plug	4
16	25-39239-00	Cord, Glow Plug	1
17	25-34222-00	Nut, Flange, M4	4
18	25-15394-00	Bolt, Eye	4

## 21. FUEL PUMP



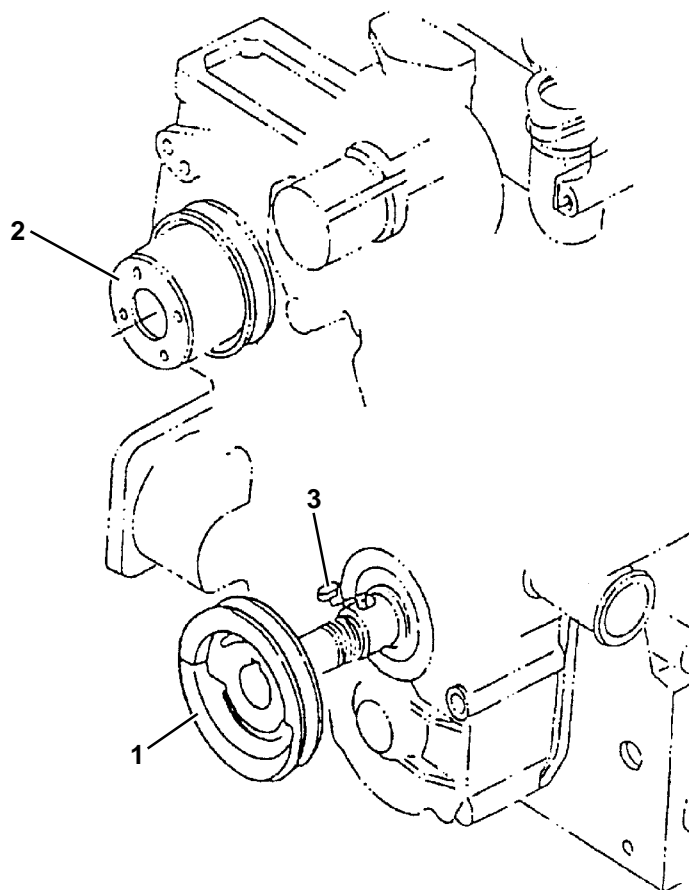
Item	Part Number	Description	Qty
1	25-38663-00	Holder, Fuel Lift Pump	1
2	25-38664-00	O-Ring	1
3	25-37449-00	Bolt	2
4	25-38662-00	Stud	2
5	25-37681-00	Nut, M10	2
6	25-37690-00	Washer, M10	4
7	25-38666-00	Pump Assembly, Fuel Lift	1
8	25-38667-00	O-Ring	1
9	25-36715-00	Stud	3
10	25-35684-00	Nut, M6	3
11	25-35692-00	Washer, Spring, M6	3
12	25-37594-00	Banjo, Fitting	2
13	25-38668-00	Pipe, Oil Feed Lift Pump	1
14	25-38669-00	Fitting	1
15	25-38670-00	Bolt, Banjo	2
16	25-35136-05	Gasket, Copper O-Ring	4
17	25-38673-00	Cover, Fuel Pump <b>(USED WHEN ITEM 7 IS NOT USED)</b>	1
18	25-38674-00	Gasket, Fuel Pump <b>(USED WHEN ITEM 7 IS NOT USED)</b>	1

## 22. FUEL PUMP ASSEMBLY



Item	Part Number	Description	Qty
1	25-38666-00	Pump Assembly, Fuel Lift - Includes:	1
2	25-38666-01	Piston, Fuel Pump	1
3	25-38666-02	Spring, Fuel Pump	1
4	25-38666-03	Plug, Fuel Pump	1
5	25-38666-04	Gasket, Copper O-Ring	1
6	25-38666-05	Tappet Assembly	1
7	29-50052-50	Valve, Fuel Pump	2
8	25-38666-07	Spring, Pump Valve	2
9	25-38666-08	Adapter	1
10	25-38666-09	O-Ring	2
11	25-38666-10	Cir-Clip	1
12	25-38666-11	Pump, Hand Priming	1
13	25-38666-13	Gasket, Copper O-Ring	4
14	25-38666-14	Bolt, Banjo	1
15	25-38666-12	Bolt, Eye Joint - Includes:	1
16	25-38666-16	Filter (Brass)	1

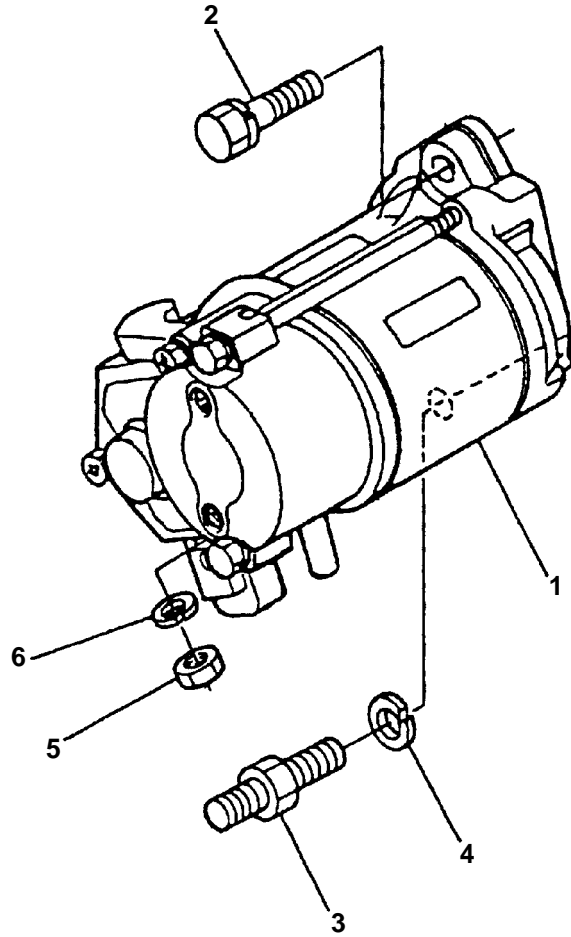
## 23. PULLEY



**NOTE: CRANKSHAFT AND WATER PUMP PULLEYS MUST BE MATCHED (MM DIA.) AS SHOWN BELOW.**

Item	Part Number	Description	Qty
<b>THIS PULLEY SET COMES STANDARD ON ENGINES 26-00119-02 AND 26-00119-00.</b>			
1	25-39312-00	Pulley, Crankshaft - 120 MM DIAMETER	1
2	25-37580-07	Pulley, Water Pump - 104 MM DIAMETER	1
3	25-37700-00	Key, Feather	1
<b>THIS PULLEY SET COMES STANDARD ON ENGINE 26-00119-01 (GENSET).</b>			
1	25-37402-00	Pulley, Crankshaft - 154 MM DIAMETER	1
2	25-37580-07	Pulley, Water Pump - 104 MM DIAMETER	1
<b>THIS PULLEY SET COMES STANDARD ON ENGINE 26-00119-03SV (GENSET).</b>			
1	25-15290-00	Pulley, Crankshaft - POLY-V BELT GROOVE	1
2	25-15289-00	Pulley, Water Pump - POLY-V BELT GROOVE	1
<b>THIS PULLEY SET MAY BE FOUND ON OTHER ENGINES. (CHECK EXISTING ENGINE FOR CORRECT PULLEY)</b>			
1	25-39307-00	Pulley, Crankshaft - 104 MM DIAMETER	1
2	25-39306-00	Pulley, Water Pump - 97 MM DIAMETER	1

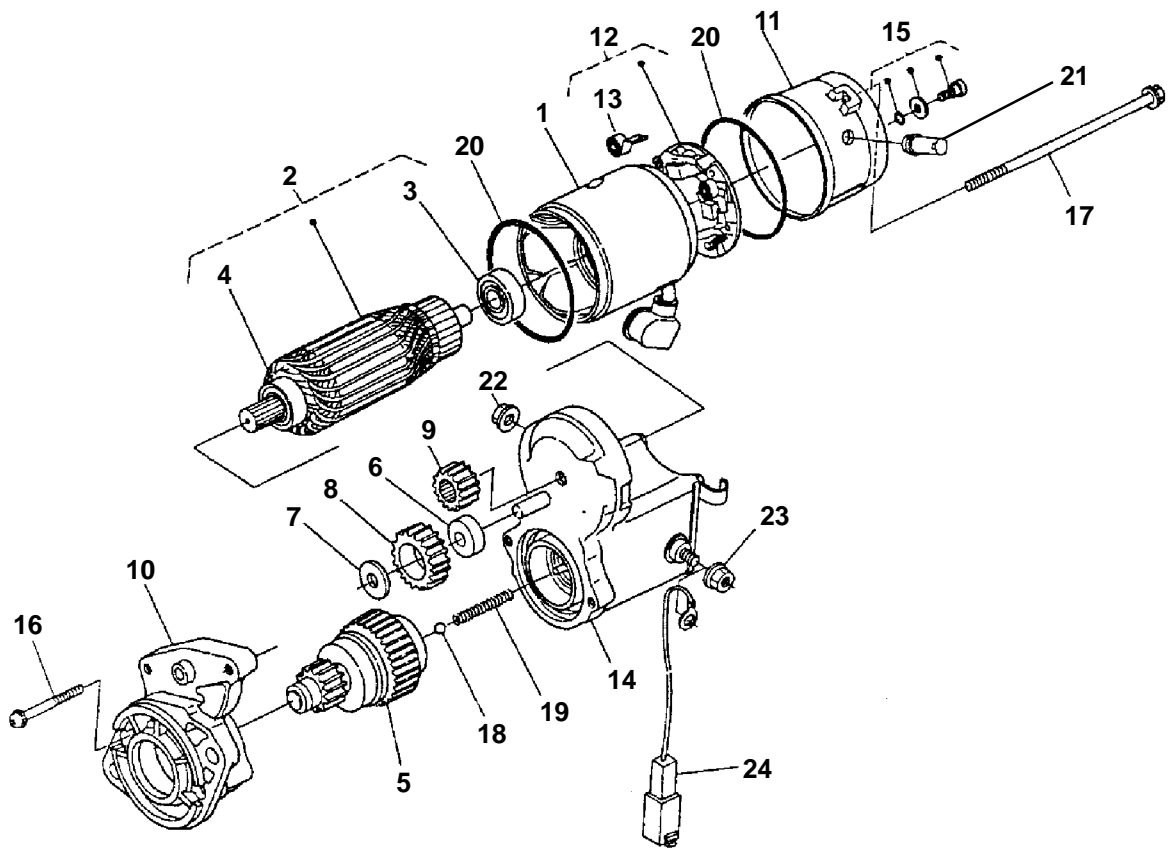
## 24. STARTER



Item	Part Number	Description	Qty
1	25-39135-00	Starter Assembly (26-00119-03SV GENSET ENGINE)	1
	25-39316-00	Starter Assembly (26-00119-00, 26-00119-02 ENGINES)	
2	25-37663-00	Bolt	1
3	25-38767-00	Stud, M10 X 1.25	1
4	25-37690-00	Washer, Spring	1
5	25-37680-00	Nut, M8	1
6	25-35687-00	Washer, Spring	1

## 25. STARTER ASSEMBLIES

### 25.a. Starter Assembly - 26-00119-03SV GenSet Engine



Replacement Parts For Starter 25-39135-00

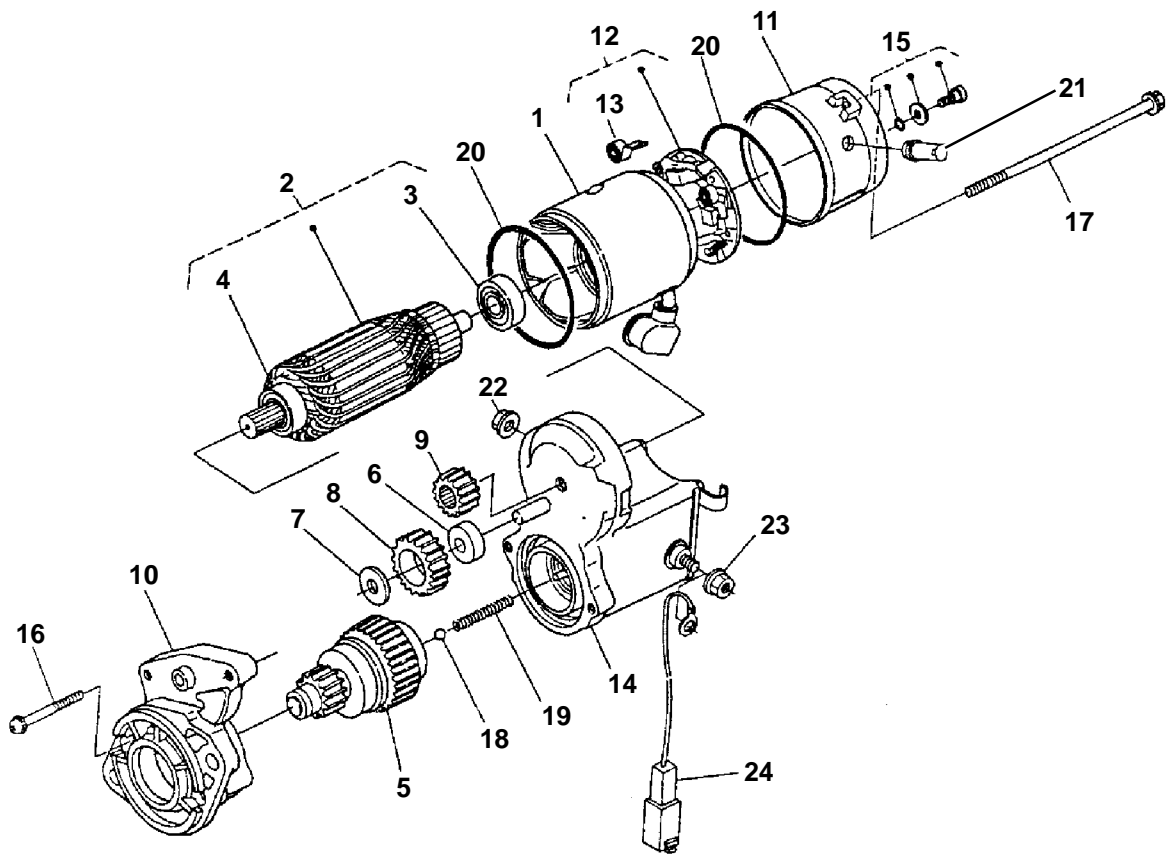
Item	Part Number	Description	Qty
1	25-39240-00	Field Coil	1
2	25-39241-00	Armature - Includes:	1
3	25-39242-00	Bearing	1
4	29-70123-00	Bearing	1
5	25-39137-00	Clutch Assembly, Starter 9 Tooth	1
6	25-35458-09	Roller	5
7	7103057	Retainer	1
8	7103056	Gear Idler	1
9	25-39243-00	Gear, Armature	1
10	25-39244-00	Frame, Drive End	1
11	25-39245-00	Frame, Brush Holder End	1
12	25-39246-00	Holder, Brush - Includes:	1
13	25-39247-00	Spring, Brush	4
14	25-39248-00	Solenoid, Assembly	1
15	25-39249-00	Screw	2



**25.a. Starter Assembly - 26-00119-03SV GenSet Engine (Continued)**

<b>Item</b>	<b>Part Number</b>	<b>Description</b>	<b>Qty</b>
16	25-39185-00	Screw	2
17	25-39186-00	Bolt, Through	2
18	941598	Ball, Steel	1
19	7103058	Spring, Clutch Engagement	1
20	25-37738-00	O-Ring, Starter	2
21	29-70227-00	Pipe, Drain	1
22	25-37742-00	Nut	1
23	29-70223-00	Nut	1
24	25-39135-03	Wire Assembly, Solenoid	1

**25.b. Starter Assembly - 26-00119-00, 26-00119-02 - Trailer Engines**



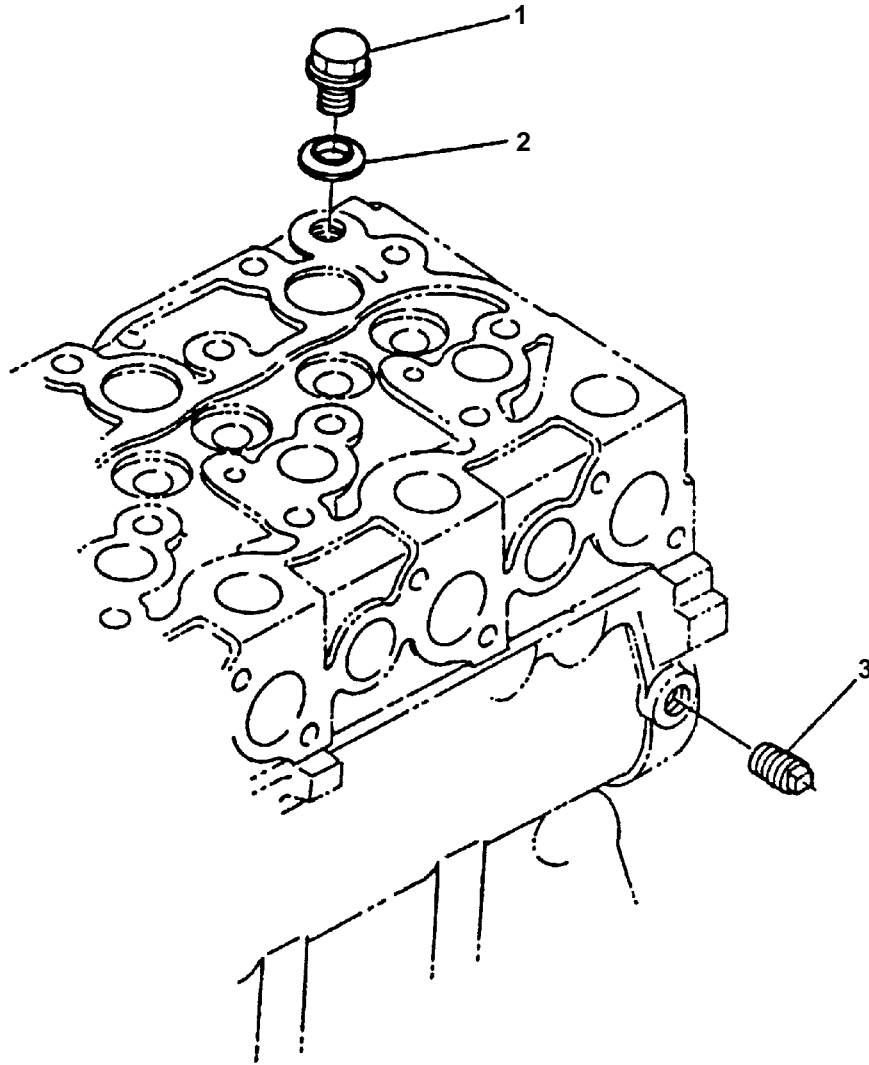
**Replacement Parts For Starter 25-39316-00**

Item	Part Number	Description	Qty
1	25-39240-00	Field Coil	1
2	25-39241-00	Armature - Includes:	1
3	25-39242-00	Bearing	1
4	29-70123-00	Bearing	1
5	25-39329-00	Clutch Assembly, Starter	1
6	25-35458-09	Roller	5
7	25-39323-00	Retainer	1
8	25-39328-00	Gear Idler	1
9	25-39327-00	Gear, Armature	1
10	25-39325-00	Frame, Drive End	1
11	25-39245-00	Frame, Brush Holder End	1
12	25-39246-00	Holder, Brush - Includes:	1
13	25-39247-00	Spring, Brush	4
14	25-39324-00	Solenoid, Assembly	1
15	25-39249-00	Screw	2

**25.b. Starter Assembly - 26-00119-00, 26-00119-02 - Trailer Engines (Continued)**

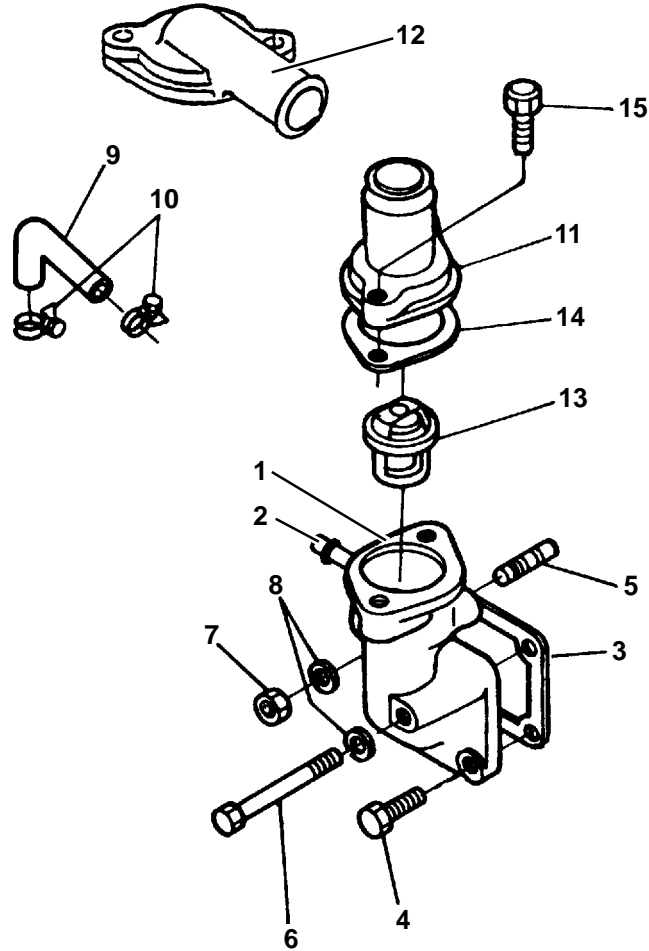
<b>Item</b>	<b>Part Number</b>	<b>Description</b>	<b>Qty</b>
16	25-39185-00	Screw	2
17	25-39186-00	Bolt, Through	2
18	941598	Ball, Steel	1
19	25-39326-00	Spring, Clutch Engagement	1
20	25-37738-00	O-Ring, Starter	2
21	29-70227-00	Pipe, Drain	1
22	25-37742-00	Nut	1
23	29-70223-00	Nut	1
24	25-39135-03	Wire Assembly, Solenoid	1

**26. PLUG**



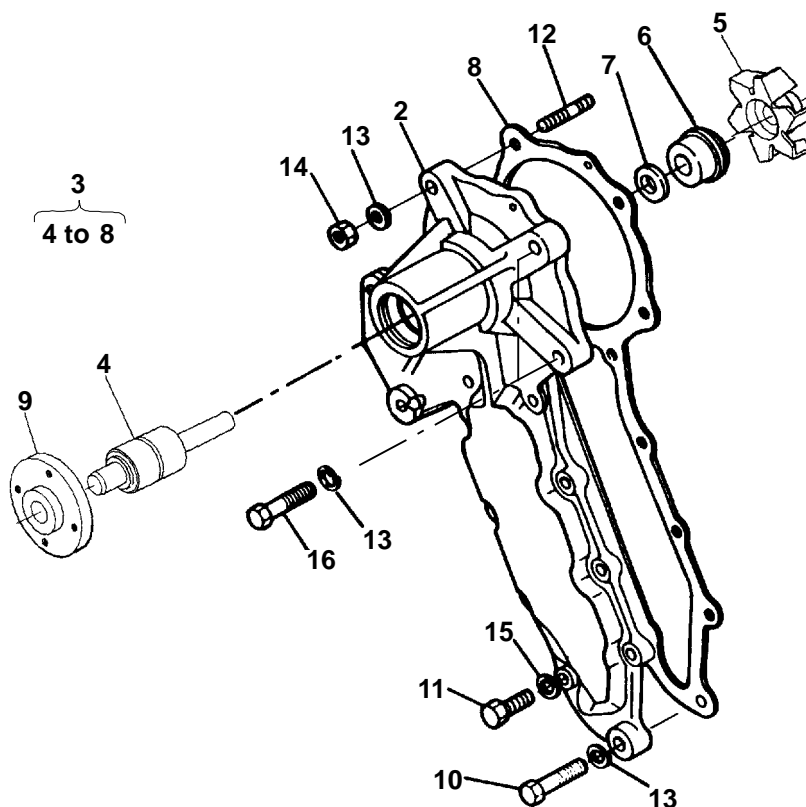
Item	Part Number	Description	Qty
1	25-38052-00	Plug	1
2	25-38053-00	Washer, With Rubber	1
3	25-37049-00	Plug	1

## 27. THERMOSTAT



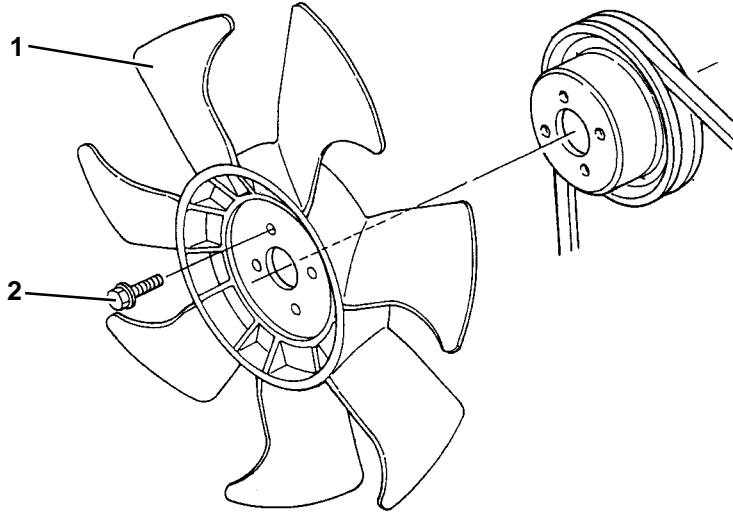
Item	Part Number	Description	Qty
1	25-37560-01	Flange, Thermostat - Includes:	1
2	25-38727-00	Pipe, Water Return	1
3	25-37561-00	Gasket, Thermostat Flange	1
4	25-38283-00	Bolt, M8 x 22MM Long - Grade 7	2
5	25-37237-00	Stud	1
6	25-37664-00	Bolt, M8-1.25 x 65MM	1
7	25-35685-00	Nut, Hex M8	1
8	25-35687-00	Washer, Spring	2
9	25-37556-00	Hose, By-Pass	1
10	44-00045-06	Clamp	2
11	25-37557-00	Housing, Thermostat	1
12	25-38735-00	Housing, Thermostat ( <b>90_ USED ON GENSET</b> )	1
13	25-37559-01	Thermostat, Kit - Includes:	1
14	25-37558-00	Gasket, Thermostat Housing	1
15	25-37662-00	Bolt	2

## 28. WATER PUMP



Item	Part Number	Description	Qty
1	25-37581-10	Pump Assembly, Water - Includes:	1
2	<b>NSS</b>	Body, Water Pump	1
3	25-37580-20	Kit, Water Pump - Includes:	1
4	<b>NSS</b>	Shaft, Water Pump	1
5	<b>NSS</b>	Impeller, Water Pump	1
6	<b>NSS</b>	Seal, Water Pump	1
7	<b>NSS</b>	Slinger	1
8	25-37574-00	Gasket, Water Pump	1
9	25-37580-05	Flange, Water Pump	1
10	25-37148-00	Bolt, M8 X 87 MM Long - Grade 7	3
11	25-39084-00	Bolt, M6-1.00 x 18MM	8
12	25-37671-00	Stud	2
13	25-35687-00	Washer, Spring	7
14	25-35685-00	Nut, Hex M8	2
15	25-35692-00	Washer, Spring, M6	8
16	25-38718-00	Bolt, M8-1.25 x 28MM	2

**29. FAN**

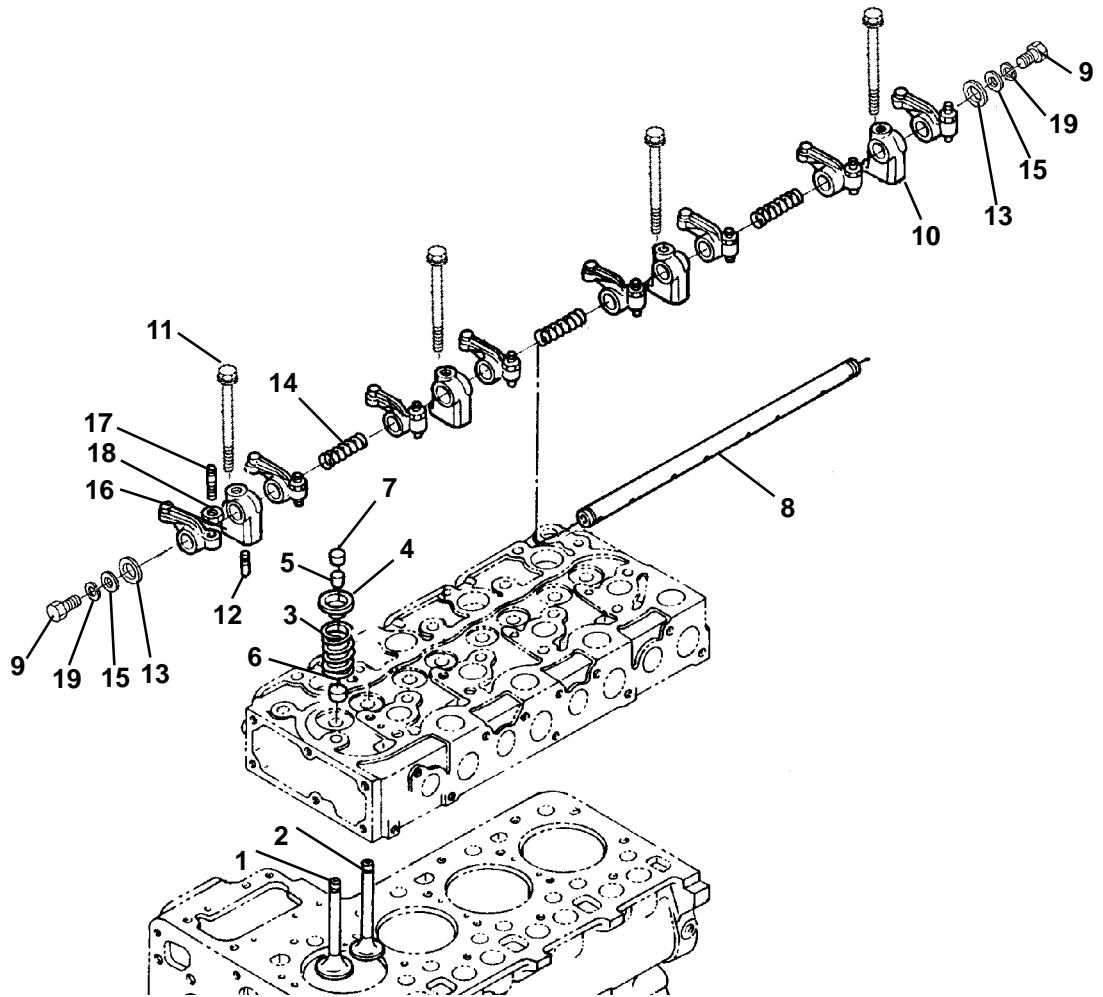


**FOR TRAILER APPLICATIONS**

NOTE: Fans for genset applications can be found in the units parts lists

Item	Part Number	Description	Qty
1	25-39320-00	Fan	1
2	945721	Bolt	4

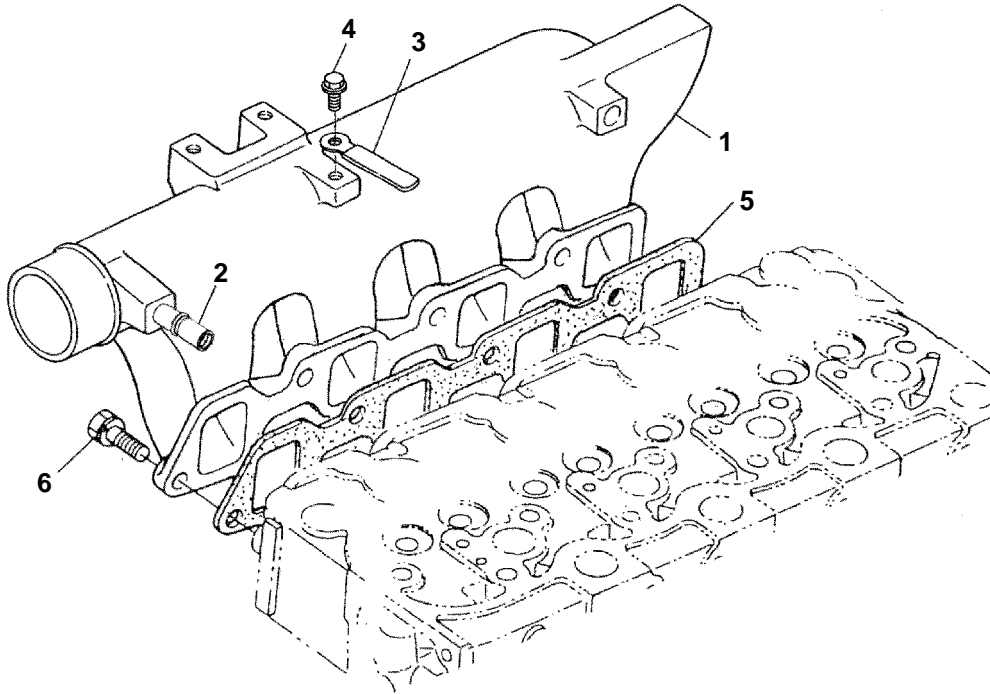
### 30. VALVES AND ROCKER ARMS



Item	Part Number	Description	Qty
1	25-38087-00	Valve, Intake	4
2	25-38088-00	Valve, Exhaust	4
3	25-37262-00	Spring, Valve	8
4	25-37263-00	Retainer, Spring	8
5	25-37264-00	Keeper, Valve	8
6	25-39338-00	Seal, Valve Stem	8
7	25-37266-00	Cap, Valve	8
8	25-39334-00	Shaft, Rocker Arm	1
9	25-37425-00	Bolt	2
10	25-37268-00	Bracket, Rocker Arm	4
11	25-39189-00	Bolt	4
12	25-39023-00	Pin, Spring	1
13	25-37271-00	Washer, Rocker Arm Shaft	2
14	25-37272-00	Spring, Rocker ARM	3
15	25-37686-00	Washer, Plain	2
16	25-39090-00	Rocker Arm- Includes:	8
17	25-37276-00	Screw, Rocker Arm Adjusting	8
18	25-37277-00	Nut, Rocker Arm Adjusting	8
19	25-35687-00	Washer, Spring	8

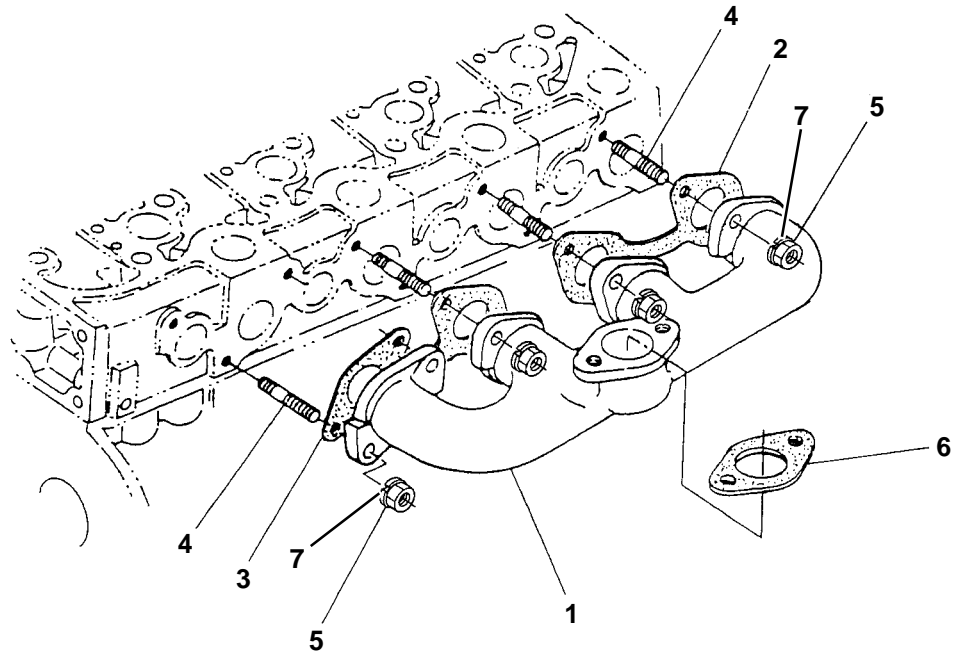


### 31. INTAKE MANIFOLD



Item	Part Number	Description	Qty
1	25-39187-00	Manifold, Intake - Includes:	1
2	25-38727-00	Pipe, Water Return	1
3	25-38730-00	Clamp, Cord	1
4	25-39024-00	Bolt	7
5	25-39188-00	Gasket, Intake Manifold	1
6	25-37659-00	Bolt	7

### 32. EXHAUST MANIFOLD



Item	Part Number	Description	Qty
1	25-39335-00	Manifold, Exhaust	1
2	25-39336-00	Gasket, Exhaust Manifold	1
3	25-39337-00	Gasket, Exhaust Manifold	1
4	25-37237-00	Stud	8
5	25-35685-00	Nut, Hex M8	8
6	25-37238-00	Gasket, Muffler Flange	1
7	25-35687-00	Washer, Spring	8

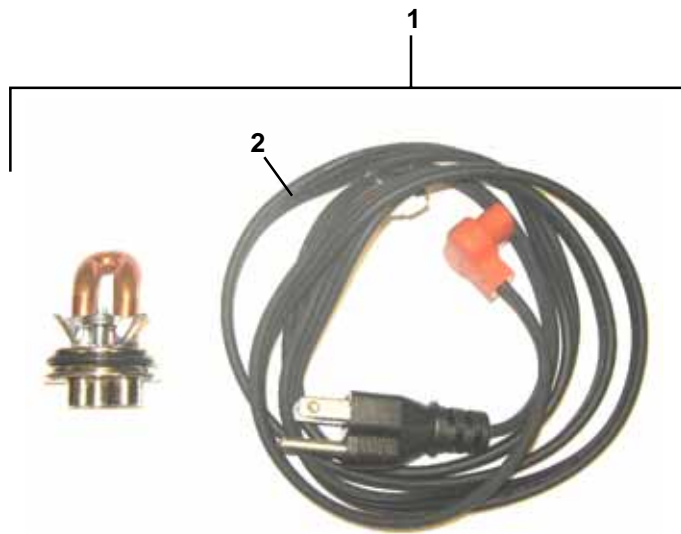
**33. GASKET SET****NOTE: REFER TO APPROPRIATE GROUP FOR ILLUSTRATION**

GROUP	ITEM	PART NO.	DESCRIPTION	QTY
NS	NS	25-39346-00	Gasket Kit - Includes:	1
2.	3	25-39027-00	Gasket,Oil Pan	1
4.	8	25-39054-00	Gasket, Gear Case	1
4.	23	25-37156-00	Gasket, Water Return Flange	1
10.	13	25-39376-00	Gasket, Main Bearing Case	1
10.	12	25-38717-00	Gasket, Main Bearing Case Cover	1
31.	5	25-39188-00	Gasket, Intake Manifold	1
32.	2	25-39336-00	Gasket, Exhaust Manifold	1
32.	3	25-39337-00	Gasket, Exhaust Manifold	1
32.	6	25-37238-00	Gasket, Muffler Flange	1
5	4	25-38713-00	Gasket, Valve Cover	1
8.	2	25-37041-00	Gasket, Oil Pump	1
19.	13	25-37500-01	Gasket, Speed Control Plate	1
15.	14	25-37537-00	Gasket, Pump Cover	1
27.	3	25-37561-00	Gasket, Thermostat Flange	1
28.	8	25-37574-00	Gasket, Water Pump	1
27.	14	25-37558-00	Gasket, Thermostat Housing	1
NS	NS	25-35032-00	SO-Ring	2
4./20.	3/5	25-37142-00	O-Ring	6
4.	5	25-37143-00	O-Ring	1
12.	17	25-37389-00	O-Ring	1
2.	14	25-39032-00	O-Ring	1
6.	4	25-39057-00	O-Ring	1
7.	3	25-37310-00	O-Ring	1
15.	5	25-39266-00	O-Ring	1
19.	8	25-39200-00	Seal,O-Ring	1
21.	2	25-38664-00	O-Ring	1
21.	8	25-38667-00	O-Ring	1
4.	4	25-39363-00	O-Ring	1
1./ 21.	15/ 16	25-35136-05	Gasket, Copper O-Ring	9
15.	11	25-36830-00	Seal, Oil	1
10.	9	25-37198-00	Seal, Rear Oil	1
30.	6	25-37338-00	Seal, Valve Stem	8
12.	21	25-37396-01	Seal,O-Ring	1

**33. GASKET SET (Continued)****NOTE: REFER TO APPROPRIATE GROUP FOR ILLUSTRATION**

<b>GROUP</b>	<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
19.	3	25-37492-00	Gasket, Copper O-Ring	1
17.	2	25-36641-00	Gasket, Copper O-Ring	2
20.	9	25-39399-00	Gasket, Leak Off Line	4
20.	6	25-39228-00	Gasket, Injector	4
6.	3	25-39056-00	O-Ring	1
2.	4	25-39028-00	Gasket, Oil Pan Cover, 2 Pieces	1
16.	2	25-39171-00	Gasket, Fuel Solenoid	1
2.	9	25-36739-00	Gasket, Copper O-Ring	1
2.	11	25-35045-00	Gasket, Copper O-Ring	1
3.	14	25-39355-00	Gasket, Cylinder Head	1
<b>§ INDICATES PARTS THAT ARE IN THE KIT BUT ARE NOT USED ON THIS ENGINE</b>				

### 34. ACCESSORIES AND SERVICE PARTS



Item	Part Number	Description	Qty
1	25-38774-00	Heater, Engine Block - Includes:	1
2	25-38774-01	Extension Cord, Engine Block Heater (60" Long)	1

# PART NUMBER INDEX

PART NO.	PAGE NO.	PART NO.	PAGE NO.	PART NO.	PAGE NO.
25-15004-00	1	25-36641-00	39	25-37191-01	10
25-15009-00	1	25-36643-00	19	25-37197-00	10, 38
25-15020-00	3	25-36683-00	6	25-37237-00	19, 32, 37
25-15032-00	4	25-36715-00	23	25-37238-00	37, 38
25-15070-00	7	25-36739-00	2, 39	25-37262-00	35
25-15071-00	7	25-36830-00	17, 38	25-37263-00	35
25-15289-00	25	25-37026-00	1	25-37264-00	35
25-15290-00	25	25-37028-00	1	25-37266-00	35
25-15301-00	21	25-37029-00	1	25-37268-00	35
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